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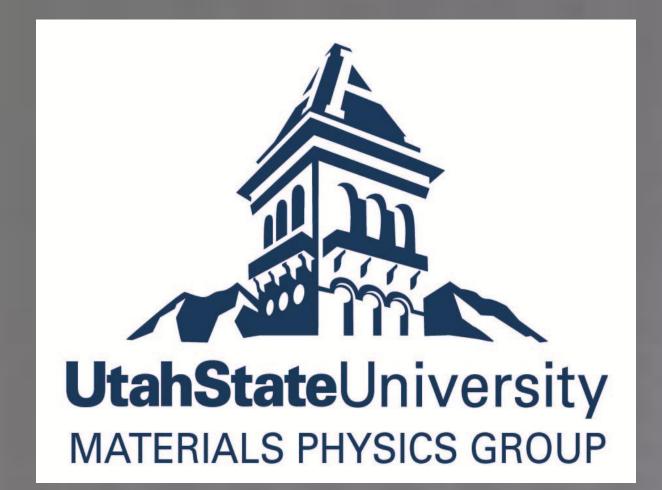
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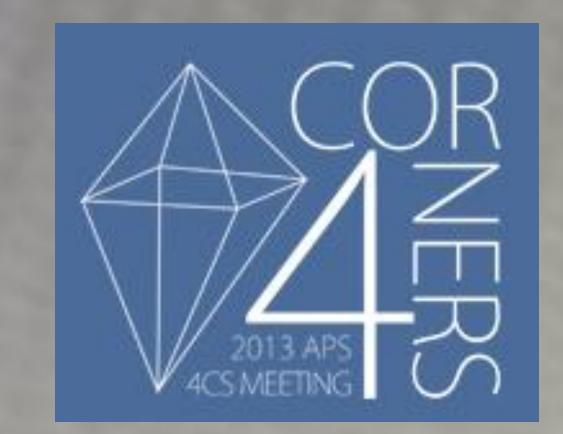




Atomic Oxygen Modification of the Nanodielectric Surface Composition of Carbon-Loaded Polyimide Composites

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MISSE-6 Sample Exposure

MISSE-6 is part of the MISSE project, that subjects various materials to the space environment to understand the effects in a controlled setting (1). MISSE-6 samples were compiled, launched into space, suspended off of the International Space Station for 18 months, and then returned to Earth in pristine condition for analysis (2).



SUSpECS Objective:

University SUSpECS project was a unique student experiment on MISSE-6 (3). The purpose of SUSpECS is performance of prospective spacecraft materials when subjected to the synergistic effects of the space environment (4).

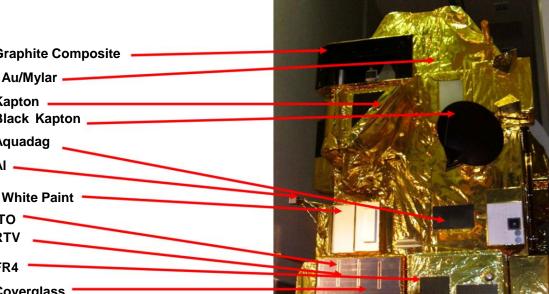
Figure 1: MISSE-6 Sample Containers suspended from the International Space Station

Figure 2: Space environment exposure of MISSE-6 samples in various

The location of the sample on the tray varied the exposure of SUSpECS(5):

 UV radiation, known to discolor the surface of polymers.

 Atomic oxygen fluence determined by polyimide mass loss.



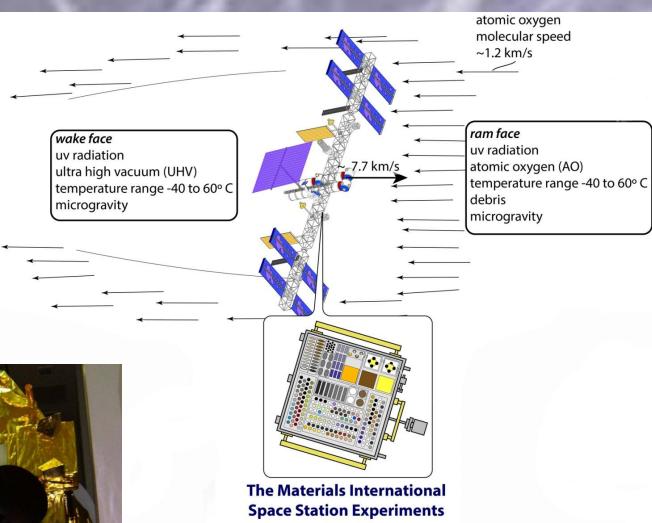


Figure 3: Note use of Carbon-Loaded Polyimide (Black Kapton) here

MISSE-6 Carbon-Loaded Polyimide Samples

The location of the samples on the bottom layer eliminates the UV radiation variable and decreases the atomic oxygen exposure to only the reflected portions, giving a reduced exposure as well. The bias voltages were designed to test the effects of charge enhanced contamination. The RAM samples allow for analysis of the maximum exposure to UV Radiation and Atomic Oxygen erosion. The wake samples

give a UV ra atom on Ca

a decreased exposul	Material	Location	Position	Exposure	Comments
-			Number		
adiation as well as	Black Kapton	Wake, grounded	W-12-A	Med UV, Med AO	Test for effects of
ic oxygen erosion.	100XC				UV & low AO
	Black Kapton	Wake, +5 VDC	W-14-A	Med UV, Med AO,	Test for charge
ring this variety of	100XC			+5 VDC	enhance
sures and sample					contamination
· · · · · · · · · · · · · · · · · · ·	Black Kapton	Wake, -5 VDC	W-21-A	Med UV, Med	Test for charge
ions there is ample	100XC			AO,-5 VDC	enhance
rtunity for study and					contamination
•	Diack Kapton	Wake, -15 VDC	W-22-A	Med UV, Med	Test for charge
parison of the affects	100XC			AO,-15 VDC	enhance
e space environment					contamination
	Black Kapton	Ram, Top Tier	R-2-A	High UV, High AO	Test for effects of
arbon-Loaded	100XC	Double Stack			UV & high AO
	Black Kapton	Ram, Underside	R-24-C	Low UV, Low AO	Test for effects of
mide.	100XC	Top Tier Double			low UV & high AO
		Stack			

Figure 4: Carbon-Loaded Polyimide Samples (Black Kapton) flown on MISSE-6

Carbon-Loaded Polyimide Properties

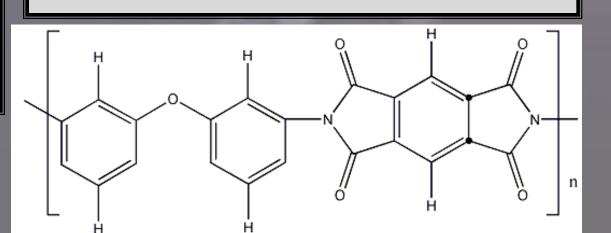
Macro-Scale Properties:

Nanodielectric composite material consisting of an insulating polyimide matrix (~100-5000 nm depth) loaded with conductive carbon particles (~100-500 nm). Insulating regions build up charge that ultimately leads to cathodoluminscence and arcing of the material surface, particularly at low temperature vacuum environments like used space-based observations (6).

> Figure 5: Structure of typical Polymer (C₂₂H₆N₂O₅)_n

Nano-Scale Properties:

High conductivity material ranging from 10^{-7} to 10^{-3} (Ω -cm)⁻¹ dependent on the carbon concentrations. Designed to withstand high voltages and extreme temperatures. Polyimide is utilized to determine the flux of Atomic Oxygen based on the rate of the degradation of the polymer (5).



Abstract

Carbon-Loaded Polyimide is a nanodielectric composite of carbon particles (~100-500 nm) embedded in an insulating polyimide polymer matrix (~100-5000 nm depth). Analysis of this nanodielectric composite has been done via optical imaging, scanning electron microscopy, and energy-dispersive x-ray analysis in order to gain insight into its nanodielectric properties. The insulating polyimide is known to be inert and impervious to strong bases and acids, but is affected by atomic oxygen exposure. We have observed changes in the surface structure and relative carbon-polymer concentrations in MISSE-6 samples that were exposed to the low earth orbit environment for 18 months outside the International Space Station. The MISSE-6 sample tray arrangement permitted studies of the effects due to varied atomic oxygen exposure. MISSE samples received maximum atomic oxygen exposure on the ram side with decreased exposure on the wake and shielded sides, respectively. Early observations suggest that the atomic oxygen modifications reduce the polymer matrix on the surface, whilst the carbonloaded regions remain largely unaffected by the exposure. Affects of the surface modifications on spacecraft charging and cathodoluminescence will be discussed.

Optical Analysis

Microscope Imaging:

Stock Sample

image. Gray scale

Loaded Polyimide.

intensity at

increasing

stock Carbon-

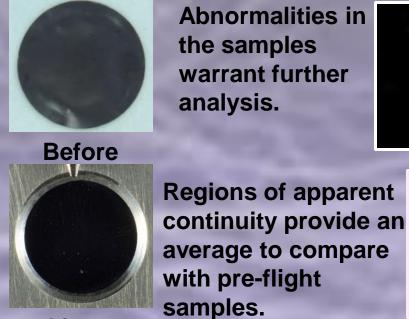
Figures 11-13

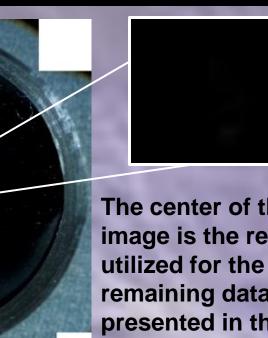
scale intensity at

MISSE-6 sample.

increasing

Detailed microscope images of each sample were complied to give a high resolution view of each sample. Look for visible surface defects and change in surface color.





Light: 7%

Dark: 93%

FWHM: 9.5

— Histogram MISSE-6 Carbon-Loaded Polyimide (x5.0

Light: 24%

Dark: 76%

FWHM: 66.4

The center of this image is the region remaining data presented in this

Scanning Electron Microscopy Analysis

Figure 6 (Right): SEM image of stock Dupont Carbon-Loaded Polyimide XC sample at x1.0K magnification Figure 7 (Left): SEM mage of MISSE-6 wake Carbon-Loaded Polyimide 2013/08/05 16:14 HL D4.3 x1.0k 100

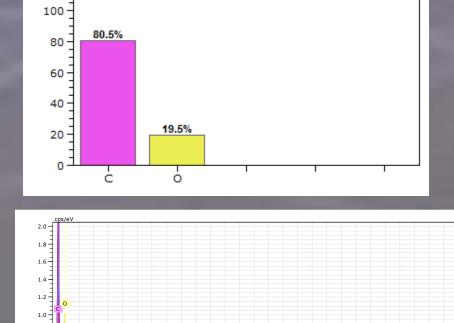
2013/08/05 14:20 HL D4.4 x1.0k 100 um

Scanning Electron Microscopy (SEM) allows for surface analysis of materials Light regions correspond to charged regions of the sample; in this case the polyimide matrix. Dark regions represent the conductive regions; in this case the carbon regions of the samples.

x100 Magnification x1k Magnification x5k Magnification Figures 8-10 (Right): Light: 7% Light: 7% **Histograms of SEM Dark: 93% Dark: 93%** FWHM: 14.2 **FWHM: 9.5** magnification. All of MISSE-6 Sample ---- Histogram MISSE-6 Carbon-Loaded Polyimide (x100 **Light: 7% Dark: 93% Dark: 93%** (Right): Histograms **FWHM: 23.7** of SEM image. Gray **FWHM: 14.2** magnification. All of

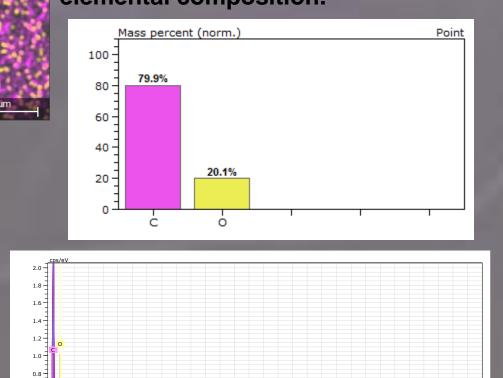
Energy Dispersive X-Ray Analysis

Figure 14 (Right): EDAX image of Carbon-Loaded magnification (Below) EDAX analysis of percent concentrations and graph of the elemental composition.



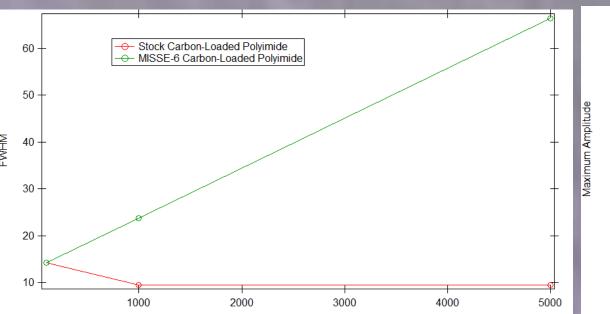
EDAX analysis provides information about the chemical characterization of a material. EDAX has low surface sensitivity due to the nature of the electron penetration in the material. Surface variations due to atomic oxygen and UV exposure occur in the top few nm but EDAX probes 1-10μm deep. This prevents light elements, such as Hydrogen to be viewed. Due to this high energy there is little apparent variation between the stock and MISSE-6 flight Carbon-Loaded Polyimide samples.

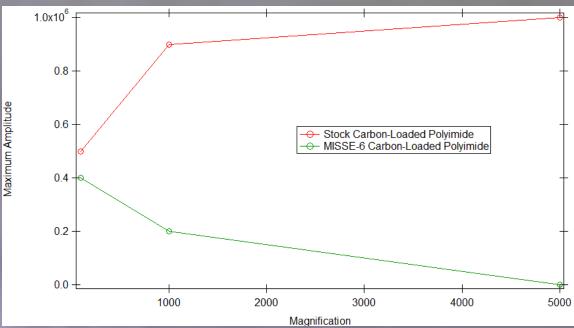
Figure 15 (Left): EDAX image of stock **Dupont Carbon-Loaded Polyimide XC** sample at x5.0k magnification (Below) analysis of concentrations and graph of the elemental composition.



Relative Surface Concentrations

The relative surface concentrations of the stock and MISSE-6 samples give insight into the erosion due to atomic oxygen exposure and UV radiation whilst suspended from the international Space Station. Via optical analysis it is evident that erosion occurred. Low surface sensitive EDAX analysis shows little variation in the elemental concentrations of the samples. Regardless the SEM's high surface sensitivity shows decreased polymer (dark) regions and increased full width at half max (FWHM) with increased magnification.





of both samples to emphasis the change in width for the MISSE-6 Carbon-Loaded Polyimide Sample.

Figure 16: Graph of the full width at half Figure 17: Graph of the maximum amplitude of both samples to decrease in the Polyimide Sample.

Conclusions

EDAX analysis is done at a higher energy and is thus able to penetrate deeper into the sample ($\sim 0.1-50$ µm) therefore focusing less on the surface variation. SEM analysis on the other hand is done at lower energies, penetrating less deep (~6-40 nm) and therefore more accurately representing the surface variations of the carbon-Loaded polyimide.

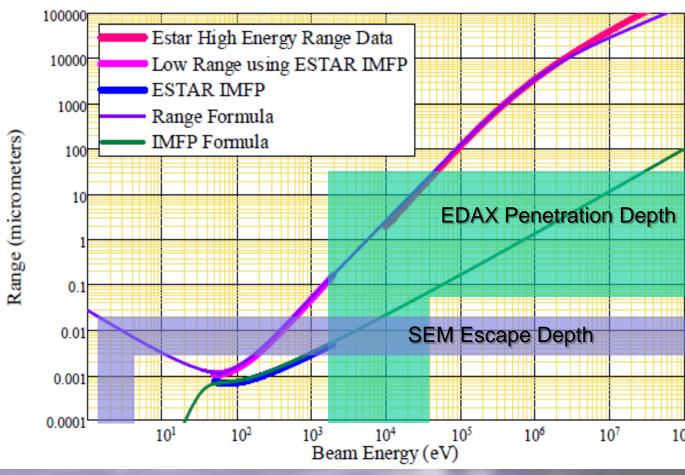


Figure 18: Graph showing the penetration depth of Kapton (7)

Analysis of the full width at half maximum of the histograms of the SEM data shows that there is a significant increase in the range of intensities of the charged regions. SEM analysis of the conducting and charging regions shows a correlation between magnification and percent of light regions, charging regions. This correlation implies an increased variety in the light and dark regions present on the material surface. This implication reaffirms the expected atomic oxygen erosion by eliminating the repetitive pattern of the stock material's surface features.

Future Work

Current analysis has been done on a MISSE-6 wake sample; further analysis will be done on ram samples to determine if the effects are more prominent. Beyond that there will be analysis of the remaining MISSE-6 samples to find a correspondence between exposure and the noted effects. There will also be analysis of the changes in reflectivity and electron emission of the samples.

Acknowledgements/References

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