



Survival of microencapsulated probiotic *Lactobacillus paracasei* LBC-1e during manufacture of Mozzarella cheese and simulated gastric digestion

F. Ortakci,*† J. R. Broadbent,* W. R. McManus,* and D. J. McMahon*¹

*Western Dairy Center, Utah State University, Logan 84322-8700

†Department of Food Engineering, Faculty of Agriculture, Ataturk University, Erzurum 25240, Turkey

ABSTRACT

An erythromycin-resistant strain of probiotic *Lactobacillus paracasei* ssp. *paracasei* LBC-1 (LBC-1e) was added to part-skim Mozzarella cheese in alginate-microencapsulated or free form at a level of 10^8 and 10^7 cfu/g, respectively. Survival of LBC-1e and total lactic acid bacteria (LAB) was investigated through the *pasta filata* process of cheese making (in which the cheese curd was heated to 55°C and stretched in 70°C-hot brine), followed by storage at 4°C for 6 wk and simulated gastric and intestinal digestion. This included incubation in 0.1 M and 0.01 M HCl, 0.9 M H₃PO₄, and a simulated intestinal juice consisting of pancreatin and bile salts in a pH 7.4 phosphate buffer. Some reductions were observed in both free and encapsulated LBC-1e during heating and stretching, with encapsulated LBC-1e surviving slightly better. Changes in total LAB losses during heating and stretching did not reach statistical significance. During storage, a decrease was observed in total LAB, but no statistically significant decrease was observed in LBC-1e. Survival during gastric digestion in HCl was dependent on the extent of neutralization of HCl by the cheese, with more survival in the weaker acid, in which pH increased to 4.4 after cheese addition. The alginate microcapsules did not provide any protection against the HCl. It is interesting that survival of the encapsulated LBC-1e was greater during incubation in H₃PO₄ than in the HCl gastric juices. Proper selection of simulated gastric digestion media is important for predicting the delivery of probiotic bacteria into the human intestinal tract. Neither free nor encapsulated LBC-1e was affected by incubation in the pancreatin-bile solution. Based on the level of probiotic bacteria in cheese needed to provide a health benefit and its survival during simulated gastric digestion, as determined in this study, it should theoretically be possible to lower the amount that needs to be ingested in cheese by up

to a factor of 10^3 compared with other fermented dairy foods or when consumed as supplements.

Key words: microencapsulation, probiotic, Mozzarella, cheese, gastric

INTRODUCTION

Probiotics are live microorganisms that, when administered in adequate amounts (10^6 to 10^7 cfu/g), confer a health benefit on the host (FAO/WHO, 2002). Probiotics may be consumed either as a food component or as a nonfood preparation. Foods containing such bacteria fall within the functional foods category, and these are described as foods claimed to have a positive effect on health. However, for a probiotic bacterium to provide a benefit to human health, it must fulfill several criteria. It must have good technological properties so that it can be manufactured and incorporated into food products without losing viability and functionality. It must maintain that viability through storage to the end of the shelf life of the food and should not create unpleasant flavors or textures. It must also survive passage through the upper gastrointestinal (GI) tract and arrive alive at its site of action, and it must be able to function in the gut environment (Mattila-Sandholm et al., 2002).

Yogurts and other fermented milks have been used as delivery systems for probiotic cultures, although cheese has been suggested as a better carrier because of better survival of the probiotic culture during storage and through the GI tract (Ong et al., 2006; Sharp et al., 2008). Various cheeses have been investigated, including Cheddar (Stanton et al., 1998; Phillips et al., 2006), low-fat Cheddar (Sharp et al., 2008), Gouda (Gomes et al., 1998), cottage cheese (Heller, 2001), Turkish white cheese (Kasimoglu et al., 2004), Argentinean cheese (Bergamini et al., 2006), and Kaşar (Ozer et al., 2008). Whether probiotic bacteria can survive in cheeses that are exposed to a severe heat treatment (such as the *pasta filata* process used during manufacture of Mozzarella cheese) has not been reported. It is also difficult to properly enumerate probiotic bacteria in cheese by using selective media when high numbers of other lactic

Received February 27, 2012.

Accepted July 8, 2012.

¹Corresponding author: donald.mcmahon@usu.edu

acid bacteria (**LAB**) are present (Oberger et al., 2011) unless the probiotic culture contains a biomarker that allows its specific enumeration (Sharp et al., 2008).

The pH and reduced oxygen levels of cheese make it suitable for long-term survival of probiotic bacteria (Boylston et al., 2004; Phillips et al., 2006). In contrast, lower pH and higher oxygen levels in a liquid matrix, such as fermented milks and yogurt, may not maintain sufficient numbers (i.e., $>10^7$ viable cell/g) of the probiotic bacteria (such as some strains of *Bifidobacterium* spp.) through to the end of the shelf life (Gardiner et al., 1999; Shah, 2000). It has also been suggested that the high buffering capacity and lipid content of cheese provide protection to probiotic bacteria in the GI tract (Phillips et al., 2006). Thus, cheese could deliver viable probiotics in sufficient numbers to provide therapeutic effects through the entire shelf life (Burns et al., 2008).

To exert a health benefit via action in the distal ileum and colon, probiotic bacteria must survive passage through the esophagus, a highly acidic stomach, and an alkaline small intestine (Naidu et al., 1999). Losses of up to 6 to 9 log cfu/g of probiotic bacteria in simulated gastric digestion have been reported (Sabikhi et al., 2010; Ortakci, 2010), depending on the bacterial strain and testing conditions. Immobilization of bacteria within an encapsulating matrix has been investigated as a means of reducing cell injury or loss and improving their survival in foods (Kailasapathy, 2006; Muthukumarasamy and Holley, 2006; Ozer et al., 2009; Ortakci, 2010; Brinques and Ayub, 2011) and during gastric digestion (Chandramouli et al., 2004; Picot and Lacroix, 2004; Muthukumarasamy et al., 2006; Ding and Shah, 2009; Pimentel-González et al., 2009; Ortakci, 2010; Brinques and Ayub, 2011).

To be effective, capsules should maintain integrity in the foodstuff and during digestion and passage through the GI tract, after which they should break down and release their contents. Different types of encapsulating materials have been used to trap probiotic bacteria. The most common is alginate because it has the benefits of being nontoxic, easy to form into a gel, and readily available (Ding and Shah, 2009). Mixing an aqueous Na-alginate-bacterial suspension with vegetable oil can create a water-in-oil emulsion that, when treated with Ca, solidifies into beads (Sheu and Marshall, 1993) of 0.025 to 2 mm in diameter, depending on shear rate (Krasaekoopt et al., 2003).

Reports have been conflicting on the effectiveness of alginate encapsulation of probiotic bacteria to increase survival in simulated gastric juice (**SGJ**). Hansen et al. (2002) found no improvement in the survival of acid-sensitive bifidobacteria incubated in SGJ at pH 2, 4, or 6 when using alginate microspheres with diameters of <100 μm . Krasaekoopt et al. (2004) also reported

no increased survival of alginate-encapsulated *Bifidobacterium bifidum* in HCl-SGJ at pH 1.55. In contrast, Muthukumarasamy et al. (2006), who encapsulated 5 different strains of *Lactobacillus reuteri* in 2% alginate using small (~ 40 - μm) or large (~ 2 -mm) capsules, reported a protective effect in SGJ at pH 1.5 (0.08 M HCl, 0.2% NaCl). Using the same SGJ, Ortakci (2010) observed a similar effect with ~ 2 -mm alginate capsules containing *Lactobacillus acidophilus* ATCC 4356, with a ~ 3 -log reduction in encapsulated bacteria compared with no survival (>7 -log reduction) of free *Lb. acidophilus* ATCC 4356 under the same conditions.

This study investigated the survival of the probiotic *Lactobacillus paracasei* during the manufacture and storage of low-moisture part-skim Mozzarella cheese, and whether encapsulating the bacteria in alginate microcapsules would increase their survival. Some questions remain regarding whether the reported benefits of using cheese to deliver probiotic cultures is an inherent function of the cheese or a consequence of how survival in the human digestive tract is simulated and measured. To elucidate such survival using cheese as a delivery mechanism, the cheese was added to simulated gastric juice of various acidic conditions (and a simulated intestinal juice) and then bacterial survival was measured.

MATERIALS AND METHODS

Materials

Lactobacillus paracasei ssp. *paracasei* LBC-1e, an erythromycin-resistant derivative (Broadbent et al., 2004) of the probiotic strain LBC-1 (Cargill, Waukesha, WI), was obtained from the culture collection of Jeffrey Broadbent (Utah State University, Logan). *Streptococcus thermophilus* starter culture TS-10C was donated by DSM Food Specialties USA Inc. (Eagleview, PA). Sodium alginate, Tween-80, erythromycin, and bile salts were purchased from Sigma-Aldrich Co. (St. Louis, MO); Elliker's agar, de Man, Rogosa, and Sharpe (**MRS**) broth, and agar were from Becton Dickinson (Franklin Lakes, NJ); peptone was from EMD Chemicals Inc. (Gibbstown, NJ); pepsin was from Mallinckrodt Baker Inc. (Phillipsburg, NJ); pancreatin was from Spectrum Chemical Mfg. Co. (New Brunswick, NJ); and corn oil (Western Family Foods Inc., Portland, OR) was from a local supermarket. The $\text{CaCl}_2 \cdot \text{H}_2\text{O}$, HCl, NaCl, NaH_2PO_4 , and Na_2HPO_4 were analytical reagent grade. Double-strength chymosin rennet (Maxiren) was from DSM Food Specialties USA Inc., and fluorescein isothiocyanate (**FITC**) was from Sigma-Aldrich Co. The SYTO 9 used was a component of a LIVE/DEAD BacLight bacterial viability kit (Invitrogen, Carlsbad,

CA). Microscope slides were from Mercedes Medical (Sarasota, FL), and the Taylor Lube petroleum gel was from Haynes Manufacturing Co. (Westlake, OH).

Bacterial Growth Conditions

Working cultures of LBC-1e were prepared from frozen stocks stored at -70°C by sequential transfer twice into MRS broth containing $3\ \mu\text{g}/\text{mL}$ of erythromycin, in which the cultures were incubated anaerobically at 37°C for 18 h. After incubation overnight, the media containing cells were centrifuged at $4,250 \times g$ for 10 min at 4°C , following which the supernatant was removed and the cells were further washed twice ($4,250 \times g$ for 10 min at 4°C) with sterile 0.1% (wt/vol) peptone water. The washed cells were suspended to $\sim 10^{10}$ cfu/mL in saline-peptone water by comparing the optical density with a previously prepared standard curve ($R^2 \geq 0.9$; data not shown).

Microencapsulation

Bacterial cells were microencapsulated in alginate by the modified emulsion method of Sheu and Marshall (1993). Briefly, 200 mL of cell suspension ($\sim 10^{10}$ cfu/mL) was mixed with 800 g of a 25 g/kg Na-alginate solution with continuous stirring at 400 rpm for 10 min to entrap bacteria. The alginate-culture mixture was then added dropwise through a 50-mL sterile syringe fitted with a needle into 5 kg of corn oil containing 0.2% (wt/vol) Tween-80 with stirring (~ 500 rpm). When the oil-alginate mixture formed an emulsion, as was evident from the increasing turbidity, a sterile 0.2 M CaCl_2 solution was added immediately to polymerize the alginate and break the emulsion. After 30 min, the Ca-alginate microcapsules formed were collected by vacuum filtration through Whatman #4 filter paper (Whatman International, Maidstone, UK), washed twice in 0.2 M CaCl_2 , and then stored in peptone-saline solution at 4°C until use.

Mozzarella Cheese Manufacture

Fresh bovine milk was obtained from Utah State University's George B. Caine Dairy Research and Teaching Center (Wellsville, UT) and was standardized to a protein:fat ratio of 1.2 and pasteurized at 73°C for 15 s in the Gary Haight Richardson Dairy Products Laboratory. Two 16-kg portions of milk were warmed to 35°C in small stainless steel vessels, 1 g of starter culture was added to each, and the milk was ripened for 60 min. The milk was then renneted by adding 4 mL of chymosin. The milk was stirred for ~ 2 min, and the adjunct probiotic culture was quickly added as ei-

ther 10 g of broth containing free LBC-1e cells ($\sim 1 \times 10^{10}$ cfu/g) or 360 g of encapsulated LBC-1e ($\sim 5 \times 10^8$ cfu/g). The milk was stirred and then allowed to coagulate. After 15 min, the curd was cut using wire knives (16-mm spacing), healed for 10 min, and then stirred and heated to 41°C . With continued stirring, one-third portions of whey were removed after 15 and 35 min, and the whey was drained down to the curd level after a further 10 min. The curd was stirred for 10 min and washed with 13°C water to cool the curd to 22°C ; it was then drained and salted at 10 g/kg.

Each batch of curd (containing either free or encapsulated LBC-1e) was divided into three 550-g portions, and a sample was collected for bacterial enumeration. Each replicate portion of curd was stretched in an excess amount of hot 70°C brine (containing 50 g/kg of NaCl) for about 1 min to heat the curd to $55 \pm 1^{\circ}\text{C}$ and held for 2 min. The hot cheese was then placed in a stainless steel mold and immersed in iced brine (containing 50 g/kg of NaCl and 3 g/kg of CaCl_2) for 2 h. The temperature of the cheese blocks decreased to $\sim 24^{\circ}\text{C}$ in 30 min, $\sim 12^{\circ}\text{C}$ after 1 h, and to 6°C by 2 h. Each block of cold cheese was sampled for bacterial enumeration, and then cut into 4 pieces, vacuumed packaged, and stored at 4°C .

Bacterial Enumeration

Bacteria were enumerated from Mozzarella cheese containing free LBC-1e after mixing 25 g of cheese with 225 mL of 0.1% peptone water at 230 rpm for 10 min (Model 400 stomacher; Seward, London, UK). For cheese containing encapsulated LBC-1e, 0.2 M phosphate buffer (pH 7) was used in place of peptone water to disrupt the alginate gel and release the encapsulated bacteria. Total LAB were enumerated on MRS agar with the pour-plate method and were incubated anaerobically at 37°C for 48 h. The LBC-1e was selectively enumerated on MRS agar containing $3\ \mu\text{g}/\text{mL}$ of erythromycin.

Simulated Gastric Digestive

To investigate the influence of pH on the survival of probiotic bacteria, sterile filtered SGJ (based on that used by Mainville et al., 2005) containing 2.0 g/kg of NaCl and 0.3 g/kg of pepsin was prepared using HCl. To provide pH of the SGJ-cheese mixture similar to the physiological pH of the human stomach ($\sim \text{pH } 1.4$), SGJ-1 was made using 0.1 M HCl with a cheese:SGJ ratio of 1:6. For SGJ-2, the same acid concentration was used but the cheese:SGL ratio was changed to 1:4, and then to simulate physiological conditions in which further acid is secreted into the stomach after food in-

gestion, additional HCl was added during incubation of the SGJ-cheese mixture to maintain pH <3. To further test the effect of pH on bacterial survival and allow a greater increase in pH after adding the cheese, SGJ-3 was then made using 11 mM HCl. An additional acid digestion test (SGJ-4) was performed using 87 mM H₃PO₄ (pH 2.0) instead of HCl as a comparison with the report of Sharp et al. (2008) [Sharp et al. (2008) incorrectly reported the strength of the H₃PO₄ they used as 8.7 mM.] Before adding cheese, the SGJ were tempered to 37°C. The mixture was then stomached for 10 min at 230 rpm and held at 37°C for up to 2 h with periodic shaking.

Simulated Intestinal Digestive

After treating the cheese for 60 min in 0.1 M HCl (SGJ-1), the mixture was converted to simulated intestinal juice (SIJ; Huang and Adams, 2004; Annan et al., 2008) by adding to 36 mL of the mixture 1 mg/mL pancreatin and 4.5 g/mL of bile salts suspended in phosphate buffer, and then adjusting to pH 7.4 with 0.1 M NaOH. The cheese-SIJ mixture was then incubated for 4 h at 37°C with periodic shaking.

Microstructure

Thin slices (~10 × 10 × 3 mm) of Mozzarella cheese mounted on microscope slides were treated with 5 g/L of FITC in an acetone:water (1:1) solution to stain for protein. The sample was rinsed twice with water and then treated with 3.34 mM of the SYTO 9 fluorophore. Stained samples were mounted on standard microscope slides with glycerin jelly and then examined using an inverted laser scanning confocal microscope (BioRad, Hercules, CA) with an Ar/Kr laser that provided excitation of both FITC and SYTO 9 at a wavelength of 488 nm. Emissions from the fluorophores were captured sequentially using filters of wavelengths 512 to 532 nm for SYTO 9 and ≥585 nm for FITC.

Statistical Analysis

Logarithmic reductions in bacterial numbers as a consequence of hot water stretching and chemical analysis results of both cheese samples were analyzed by one-way ANOVA and Tukey's multiple comparison test (PROC GLIMMIX; SAS Institute Inc., Cary, NC) with 3 replicates. Logarithmic reductions in bacterial numbers during storage and as a consequence of SGJ or SIJ incubation were analyzed using repeated measurement and Tukey's multiple comparison test (PROC GLIMMIX; SAS Institute Inc.) as a 2-way factorial with

encapsulation as the treatment effect with 3 replicates. Significance was declared at $P \leq 0.05$.

RESULTS AND DISCUSSION

Cheese Composition

The cheeses had similar moisture of 55.5 and 55.6% and pH of 5.39 and 5.41, respectively, for cheese containing free or encapsulated bacteria. A slightly lower fat content (12.5 vs. 15.8%) and higher salt content (1.88 vs. 1.70%) were observed ($P < 0.05$) for the cheese with the encapsulated bacteria. These differences were not expected to influence bacterial survival and were assumed to relate to the presence of the alginate microcapsules during milk coagulation and curd manufacture.

As shown in Figure 1, the microcapsules containing the LBC-1e bacteria (A) were located in the serum and fat pockets that form within the curd structure as the protein matrix forms and that contract as a consequence of renneting, acid development and curd agitation, and cooking. During the hot-water stretching process, the fat droplets are then oriented into channels concomitantly with the protein matrix forming into fibrous strands (Obergh et al., 1993).

Cheese Manufacture and Storage

Initial numbers of total LAB in the cheese curd were 8.3×10^8 and 2.2×10^9 cfu/g for curds that contained free and encapsulated bacteria, respectively (Table 1). Included in this enumeration were the *St. thermophilus* starter culture and the LBC-1e probiotic culture. Addition of LBC-1e to milk had been planned to provide about 1×10^9 cfu/g of bacteria per 28-g serving of cheese, assuming the concentration of bacteria would be 10-fold during conversion of milk into curd, with an allowance for potential loss of microcapsules by sedimentation before coagulation. The number of LBC-1e added to the milk had been estimated at $\sim 6 \times 10^6$ and $\sim 1 \times 10^7$ cfu/g of free and encapsulated bacteria, respectively, and the amount measured in the cheese curd was 6.6×10^7 and 5.4×10^8 cfu/g, respectively. Thus, less loss of encapsulated bacteria occurred during the coagulation process than anticipated, and the 2 sets of cheese curd contained above the target of 3.61×10^7 cfu/g.

When the curd was immersed and stretched in hot water, the bacterial numbers decreased slightly (Table 1). Total LAB had mean log reductions of 0.20 and 0.40 for the control and encapsulated treatments, respectively. The extent of decrease for total LAB was not significantly different ($P = 0.095$) in the control

Table 1. Mean microbiological counts (cfu/g) for total lactic acid bacteria (LAB) and added *Lactobacillus paracasei* LBC-1e (LBC-1e) in Mozzarella curd (before hot stretching) and cheese during refrigerated storage for cheese in which LBC-1e was added to milk before renneting as free (control) or alginate-encapsulated bacteria¹

Time (d)	Total LAB		LBC-1e	
	Control	Encapsulated	Control	Encapsulated
0 ² (curd)	8.19×10^8	1.78×10^9	5.98×10^7	5.37×10^8
0 ³ (cheese)	5.00×10^8	6.62×10^8	2.11×10^7	3.16×10^8
7	6.61×10^8	1.82×10^9	2.46×10^7	3.44×10^8
21	2.24×10^8	7.38×10^8	3.75×10^7	2.55×10^8
42	2.23×10^8	7.13×10^8	3.18×10^7	2.50×10^8

¹The total LAB includes the *Streptococcus thermophilus* starter culture, free or encapsulated LBC-1e, respectively, and any nonstarter LAB present in the cheese.

²Before the hot stretching process of curd.

³After the hot stretching process of curd.

cheese but was in the cheese containing the encapsulated bacteria. The survival of encapsulated LBC-1e bacteria was slightly higher ($P = 0.012$) than that in cheese containing free bacteria, with log reductions of 0.25 and 0.45, respectively.

During 42-d storage, no decrease ($P = 0.84$) was observed in the number of either free or encapsulated LBC-1e (Table 1) in the Mozzarella cheese, as has been

shown for Cheddar cheese storage (Stanton et al., 1998; Gardiner et al., 1999; Sharp et al., 2008). However, the total LAB numbers decreased significantly ($P < 0.0001$) during the storage period, indicating that a slow die-off of residual starter *St. thermophilus* bacteria occurred after the first week of refrigerated storage.

Simulated Gastric Digestion

The extent of die-off of bacteria when the cheese was incubated in HCl-based SGJ was a function of both acid concentration and the extent of neutralization of acid upon cheese addition. When cheese was incubated in SGJ-1 (0.1M HCl, pH 0.65, cheese:SGJ ratio of 1:6), the LBC-1e numbers decreased by 4.2 log after a 60-min incubation (Table 2). Initial mean bacteria counts were 5.6×10^7 and 3.5×10^8 cfu/g for free and encapsulated LBC-1e, and after 1 h they had declined to 4.7×10^3 and 2.7×10^4 cfu/g, respectively ($P < 0.0001$).

After adding the cheese, the pH of the mixture had increased to pH 1.4, which is similar to the pH of the human stomach before ingestion of food. In such a harsh environment, no protection was provided by encapsulation of the bacteria in Ca-alginate. This agrees with the reports of Hansen et al. (2002) and Krasaekoopt et al. (2004) rather than that of Muthukumarasamy et al. (2006). Because protection has been observed when using large macrocapsules (Ortakci, 2010), it appears that size of the capsules influences the protective effect of alginate encapsulation. It may be that in larger (~2-mm) capsules, a die-off of bacteria occurs in the outer regions, which are more exposed to the acid, whereas the bacteria in the inner regions are protected. This would explain the ~3-log reduction observed in macro-encapsulated *Lb. acidophilus* while free bacteria showed no survival (>7-log loss; Ortakci, 2010).

When a greater proportion of cheese was added (such as in SGJ-2), the pH of the cheese-SGJ mixture in-

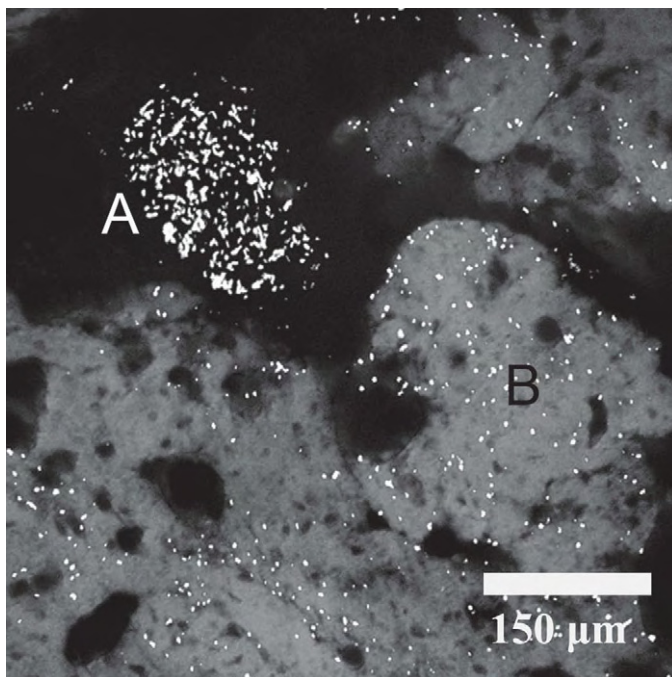


Figure 1. Laser scanning confocal micrograph of Mozzarella cheese containing alginate-encapsulated *Lactobacillus paracasei* LBC-1e with protein imaged using fluorescein isothiocyanate (Sigma-Aldrich Inc., Saint Louis, MO; gray), bacterial cells imaged using SYTO 9 (Invitrogen, Carlsbad, CA; white), and serum pockets and fat not being stained (black). A: Microcapsule containing LBC-1e located in a serum pocket; B: *Streptococcus thermophilus* starter culture distributed throughout the protein matrix.

Table 2. Mean loss ($n = 3$) of free (control) and encapsulated *Lactobacillus paracasei* LBC-1e in Mozzarella cheese after incubation in simulated gastric juice (SGJ) and simulated intestinal juice (SIJ)

Juice	Composition	Ratio ¹	Time (min)	pH		Loss during incubation (\log_{10} cfu/g)	
				Initial	Final	Control	Encapsulated
SGJ-1	0.1M HCl	1:6	60	0.65	1.4	3.77 ^{a,x}	4.20 ^{a,x}
SGJ-2	0.1M HCl ²	1:4	120	0.65	2.3	1.88 ^{b,x}	1.50 ^{b,x}
SGJ-3	0.01M HCl	1:6	120	1.5	4.4	1.03 ^{c,x}	1.13 ^{b,x}
SGJ-4	0.9M H ₃ PO ₄	1:9	120	2.0	2.2	3.80 ^{a,y}	1.05 ^{b,x}
SIJ ³	Bile and pancreatin	1:6	240	7.4	7.4	0 ^{d,x}	0 ^{c,x}

^{a-d}Means within a column with the same letters are not significantly different ($\alpha = 0.05$).

^{x,y}Means within a row with the same letters are not significantly different ($\alpha = 0.05$).

¹Ratio of cheese added to simulated gastric solutions.

²Additional 0.1M HCl was added to SGJ-2 during incubation to maintain pH <2.5.

³Survival in SIJ was determined by adding 1 mg/mL of pancreatin and 4.5 g/mL of bile salts suspended in phosphate buffer after incubating cheese in SGJ-1 for 60 min, then adjusting pH to 7.4 with 0.1 M NaOH.

creased above that maintained in the stomach, primarily because of the buffering capacity of the protein and phosphate in the cheese. By periodically adding 0.1 M HCl during incubation, this buffering effect was countered and the final pH of SGJ-2 was 2.3. Under these conditions, survival of bacteria was greater compared with that in SGJ-1, and numbers of free and encapsulated LBC-1e in SGJ-2 decreased from initial mean values of 1.5×10^7 and 2.6×10^8 cfu/g to 1.5×10^5 and 1.1×10^7 cfu/g, respectively, after a 2-h incubation ($P < 0.0001$). Again, no protection was observed on bacterial survival in SGJ-2 provided by encapsulation.

The loss of bacteria after a 2-h incubation in 11 mM HCl (SGJ-3) was minimal, with 90% of LBC-1e surviving (i.e., only ~ 1 -log reduction) for both free and encapsulated bacteria. Initial mean counts were 3.29×10^7 and 2.55×10^8 cfu/g for free and encapsulated bacteria, respectively, and these had declined to 3.14×10^6 and 1.08×10^7 cfu/g after incubation ($P < 0.0001$). Such survival can be attributed to buffering of SGJ-3 by the cheese, and it was observed that pH of this gastric solution increased to pH ≥ 4 within 2 min. This supports the notion that the matrix in which the bacteria are present can influence their survival, as shown by Sharp et al. (2008), and that bacteria, as a liquid culture, are not protected as effectively as when present in a semisolid matrix. This explains why Gardiner et al. (1999) found no reduction in probiotic bacteria in Cheddar cheese after a 2-h incubation in porcine gastric juice that had an initial pH of 2.0 and a final pH of 4.74. It is important in such simulated testing that the SGJ match the proper physiological conditions because bacterial survival is influenced by the pH (Mainville et al., 2005; Pitino et al., 2010) encountered by the probiotic bacteria when ingested.

We have shown that the buffering effect of a food that is delivering probiotic bacteria can influence bacterial

survival when tested in vitro using an acid medium to simulate gastric contents of the human stomach. However, such buffering provides an artifactual result because in vivo in a healthy individual, additional acid is secreted into the stomach to maintain acidity at or below \sim pH 2. Under such conditions, a 4-log reduction in bacterial numbers can be expected in foods with greater reductions occurring when bacteria are ingested in a nonprotected form.

When acid tolerance of LBC-1e was tested using phosphoric acid (SGJ-4) so that buffering effects of the cheese would be negated, bacteria again had very poor survival ($P < 0.0001$) in the control Mozzarella cheese containing free LBC-1e. The pH of SGJ-4 remained ~ 2 during incubation, and mean numbers of free LBC-1e fell from an initial level of 3.3×10^7 cfu/g to 2.0×10^3 cfu/g after incubation ($P < 0.0001$; Table 2). This agrees with the report of Sharp et al. (2008), who observed a 3.8-log reduction after a 2-h incubation in SGJ-4 of a low-fat Cheddar cheese containing *Lb. paracasei* 334e. It is interesting that greater survival was observed when the bacteria were present in cheese in encapsulated form (Table 2). Mean numbers of LBC-1e were 2.6×10^8 cfu/g before incubation and remained at 2.3×10^7 cfu/g after the 2-h incubation ($P < 0.0001$).

The in vitro test of gastric survival using H₃PO₄ (SGJ-4) was useful to provide a buffering effect when the bacteria were present in a free form, but it was not a good test for acid tolerance of the bacteria in the alginate microcapsules. Some interaction between the H₃PO₄ and Ca-alginate capsules possibly may have prevented penetration of acid into the capsules. As shown in SGJ-2, in which HCl was replenished during incubation so as to maintain acid conditions of the cheese-SGJ mixture, encapsulation was unable to provide any significant protective effect for the bacteria.

When the cheese-SGJ-1 mixture was neutralized and bile and pancreatin were added to form SIJ, a slight increase in bacterial numbers to 4.7×10^3 and 2.7×10^4 cfu/g was observed for the free and encapsulated bacteria, respectively, probably because of resuscitation of some cells that were sublethally injured during the 1-h incubation of SGJ-1. Incubation of the cheese-SIJ mixture for 4 h at 37°C did not significantly affect survival of either free or encapsulated LBC-1e (Table 2), indicating a natural bile resistance of this probiotic strain.

In the present study, using cheese as a delivery system has a positive effect on survivability of the bacteria because of its buffering effect and possibly because it may provide a protective environment to the probiotic bacteria (Ruass-Madiedo et al., 2002). Compared with yogurt and other fermented milks, the higher buffering capacity of the cheese, the higher fat content, and the tight matrix may improve the survival of bacteria in the stomach and intestines (Heller, 2001). It is well known that ingesting bacteria that have been incorporated into food improves their viability during GI passage (Zárate et al., 2000; Huang and Adams, 2004). We agree with Mainville et al. (2005) on the importance of incorporating bacteria into a food matrix so that the bacteria can be protected from the harsh environment of the human digestive tract and reach their site of action in sufficiently high numbers.

The Food and Agriculture Organization of the United Nations/World Health Organization (FAO/WHO, 2002) has made a general recommendation that a probiotic food should contain 10^6 to 10^7 cfu/g so that a 100-g serving would provide 10^8 to 10^9 cfu that were ingested. However, dose-response studies supporting this number are sparse; the number of probiotic bacteria that would ensure an effect has not been standardized, and this number is actually strain and effect dependent (Rowland et al., 2010). With ingestion of 10^9 cfu of probiotic bacteria as an isolated culture, no survival after passage through the stomach would be expected, and perhaps only 10^2 cfu would be expected in a liquid or soft-gel food, such as yogurt (Sharp et al., 2008), when the pH is held constant during incubation in SGJ. If the probiotic culture is delivered in a hard gel, such as cheese, the expected survival after gastric passage would be 10^5 . Thus, by having 10^9 cfu/serving of a probiotic organism in cheese, 100- to 1,000-fold more living cells of the bacteria would survive in the intestinal tract, where it needs to be present to have any beneficial health effect. If the aim is to deliver 10^4 bacteria/g to the intestines, this could be achieved beginning with as little as 10^6 cfu/g in cheese because only a 2-log reduction during simulated gastric digestion occurred when pH was maintained similarly

to physiological conditions and some buffering occurs. This would have a dramatic effect on reducing the cost of producing probiotic foods.

CONCLUSIONS

Hot stretching during Mozzarella cheese manufacture caused slight log reductions of 0.4 and 0.2 in the numbers of free and encapsulated *Lb. paracasei* LBC-1e, respectively. Refrigerated storage did not make any difference in the numbers of free and gel encapsulated LBC-1e; however, during storage, the total LAB numbers in both cheeses (predominantly the starter *St. thermophilus* bacteria) decreased significantly. Encapsulation did not increase the survival in SGJ containing HCl. Survival of LBC-1e was dependent on pH of the SGJ-cheese mixture. We observed mean log reductions of 4.0, 1.5, and 1.1 when the final pH of SGJ reached pH 1.4, 2.3, and 4.4, respectively. This shows the importance of selecting the proper conditions for simulating gastric digestion and when comparing various research results using SGJ. It was unexpected that alginate encapsulation increased the survival of LBC-1e in H₃PO₄ SGJ, although the reason for this is not known.

ACKNOWLEDGMENTS

Financial support for F. Ortakci was provided by a scholarship from the Turkish Higher Educational Council (Ankara, Turkey) and Ataturk University to support his visit to Utah State University. We thank David Irish (Western Dairy Center, Utah State University) for support during cheese manufacture and Xin Dai (College of Agriculture, Utah State University) for performing statistical analysis. The use of trade names in this publication does not imply endorsement by Utah State University of the products named or criticism of similar ones not mentioned. This research was supported by the Utah Agricultural Experiment Station, Utah State University, and is approved as journal paper no. 8403.

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