NAVAL POSTGRADUATE SCHOOL PETITE AMATEUR NAVY SATELLITE (PANSAT)

By
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The Naval Postgraduate School's (NPS) Space Systems Academic Group (SSAG) is designing and developing a small communications satellite. The objectives of PANSAT are three-fold. First, PANSAT will provide an ideal educational tool for the officer students at NPS supporting Space Systems Engineering and Space Systems Operations with hands-on hardware development. Secondly, the satellite will provide digital store-and-forward communications, or Packet Radio, for the amateur radio community. The third objective is to provide a low-cost, space-based platform for small experiments.

PANSAT will be launched into Low Earth Orbit (LEO) for NPS coverage. The satellite weight is 150 lbs. Since there is no attitude control, dipole whip antennas will be used to provide isotropic ground coverage for communications. FM digital communications will be used with up-link and down-link on a single frequency in the proposed amateur band of 437.25 MHz. 25 kHz of bandwidth will be required. The expected life of the satellite is 1 1/2 to 2 years. The PANSAT design consists of the following:

- Communications Subsystem (COMM)
- Computer, or Data Processor & Sequencer (DP&S)
- Power Subsystem
- Structure Subsystem
- Experiment Payload

The following is an overview of the project outlining initial design studies in the areas of the computer subsystem and structure subsystem and articulation on the specifications of the other subsystems.

A. BACKGROUND

The Naval Postgraduate School's (NPS) Space Systems Academic Group (SSAG) is designing and developing a small communications satellite for low
earth orbit (LEO) operation. The satellite has as a design constraint, Shuttle launch as a Complex Autonomous Payload (CAP), which does not preclude a flight opportunity aboard an expendable launch vehicle (ELV). The Petite Amateur Navy SATellite (PANSAT) will fulfill the educational objectives of NPS by providing officer students with hands-on experience in the design, development, and operation of a viable quick-reaction, low-cost satellite. This includes appropriate trade studies for design optimization, project management for budgeting and scheduling, associated analyses and testing for reliability, and in each of these pursuits an adherence to and appreciation for the demands of system integration. Once in orbit, students can perform a number of laboratory exercises in satellite communications, orbital mechanics and attitude determination. Students will also be involved in the acquisition and processing of telemetered experiment data. Fulfilling this first objective will give students a solid perspective on the aspects of space systems design and once the satellite is operational enhance their education further with a space-based laboratory.

B. DESIGN SUMMARY

Much of the design and analysis has already been completed on PANSAT in the areas of the computer subsystem and structure subsystem. Further detailed design of the power and communications subsystems will naturally follow with an assigned frequency. The initial design and detailed specifications of the subsystems are as follows.

1. Communications (COMM)

The COMM design began with an application for a frequency allocation within the amateur band of 144 to 146 MHz through the Naval Electromagnetic Spectrum Center (NAVEMSCEN). Pursuant to the NAVEMSCEN response, formal coordination with the Radio Amateur Satellite Corporation (AMSAT)
was made in the form of a proposal for PANSAT as an amateur satellite. The proposal is currently under review.

The amateur frequency bands are desirable for PANSAT because atmospheric attenuation contributes very little to path losses associated with the link equations [Ref. 1: p. 45]. For example a 400 MHz signal received at 0° elevation (line-of-sight) from a satellite in a 200 nmi circular orbit has a free space loss of 151.4 dBW whereas the atmospheric attenuation is only 1.06 dBW. In working with the amateur community, PANSAT will support the AX.25 communications protocol [Ref. 2], a standard for amateur digital communications. In addition, exercising up-link and down-link on a single frequency is hoped to reduce ground coverage interference which is a major regulatory concern. A likely frequency band for PANSAT is 437.25 MHz which lies within the 437.025 MHz to 437.25 MHz band which the amateur community is pursuing for their Microsat satellites.

2. Data Processor & Sequencer (DP&S)

Design issues for the processor [Ref. 3] include commonality, upward compatibility, and a real time clock. Commonality deals with choosing a processor which is currently available and in extensive use. In addition, high level language compilers must be available. The processor should be upwardly compatible for ease of expansion for more demanding future missions, including multiple processor configurations. A real time clock is required for specific scheduled events in the satellite's mission.

Although PANSAT will be in a Low Earth Orbit (LEO), prime consideration is given for a microprocessor which is available in a radiation hardened version. This is important in the concern for upward compatibility as well as guarding against single event upsets (SEU). The processor selected is based on the Intel 8086 processor [Ref. 4] which is available in a CMOS radiation
hardened version, (the Harris 80C86RH) [Ref. 5]. Processor interfaces will be required with the communications subsystem, power subsystem, experiments, and structure subsystem for available space. The mission requirements of PANSAT allow the processor to run in the minimum mode utilizing a single processor, fewer support chips, and having direct control over read and write signals.

As stated earlier, the AX.25 communications protocol will be implemented to support the standard for amateur digital communications. The AX.25 protocol is a bit oriented protocol and is a variation of the X.25 protocol but having additional address bits to accommodate the user call signs and any repeaters. As long as single bit error probability remains below $3 \times 10^{-4}$, throughput for AX.25 is acceptable. Implementation of the AX.25 protocol can be done using a CMOS serial communications controller (SCC) [Zilog Z80C30 or Z85C30] [Ref. 6: p. 222] chip which requires low power and is expected to be released late 1989 in a high-reliability JAN version.

Communication tasks required of the processor include adding messages to the buffer, retrieving messages from the buffer, listing buffer messages, issuing satellite commands or loading a program, and transmitting telemetry data. The DP&S must also have positive control of the transmitter. This is a necessary function to eliminate RF ground interference should the transmitter fail in the transmitting mode. Housekeeping duties will include monitoring such things as the voltage on battery packs, charging current, power supply current draw, and bus voltage.

Memory for the DP&S is divided into three sections. The first section is the fixed storage (PROM) holding the operating system kernel. The other two sections are the vital RAM which holds system vital data, and non-vital RAM
which holds the messages and telemetry data. The PROM and vital RAM will be high-reliability versions if not radiation hardened.

A watchdog timer will be used to safeguard against processor failure and subsequent transmitter keying [Ref. 7]. The timer will be reset by the processor in periodic intervals during normal operation. A completed countdown of the watchdog timer will initialize the processor and secure control of the transmitter. The periodic timer count reset will not be an interrupt function but rather a normal function of the operating system. The watchdog timer circuit can be accomplished by using a 82C54RH programmable interval timer. Other peripherals in the DP&S include analog/digital (A/D) converters and parallel input/output (I/O) capability. Figure 1 [Ref. 3, p. 29] shows the DP&S system concept.

Figure 1. DP&S system concept

Software requirements for PANSAT include developing the operating system kernel and device drivers. Programming will be done in the Ada language which is the Department of Defense standard. Development of the
kernel includes creating the interrupt routines, and user interface shell. Device
drivers will be responsible for controlling mass storage, radio communications,
experiment(s) and sensors, and power control. Software testing will be an
important consideration for breadboarding the DP&S hardware.

3. Power

Power will be provided by a 12 volt unregulated bus from solar cells
and batteries. Eighteen panels with a total of 126 solar cells (6 cm x 6 cm) will
give an average effective area of about 1182 cm$^2$ for solar energy collection.
While in the sun, the average power is expected to be about 17 W assuming a
tumbling rate of 0.1 radians per second and solar cell efficiency of 11 %.
This should be more than adequate for normal daylight operation. Figure 2 shows
effective area for a tumbling PANSAT rotating with 0.1 radians per second
about the x-axis with initial orientation given by the angle, $\theta$.

While in darkness, PANSAT will rely on power from its batteries.
Terrestrial batteries will be used to lower costs. This will require housing the
batteries in a sealed container for safety and to accommodate the environmental
specifications of the batteries. Using lead-acid batteries, six battery packs of six
(2 volt, 5 Ah) cells each can fly on PANSAT having a total of 360 watt-hours
capacity. Lead-acid batteries have been flown on the GLOMR satellite and a
number of Shuttle Get Away Special (GAS) payloads as a matter of record.
Terrestrial type Nickel-Cadmium batteries are also being investigated since they
have shorter recharging times. Long cycle life is an important factor for charge
and discharge periods while surveying applicable batteries.

Orbital characteristics affect the power subsystem mainly in establishing
the thermal environment the satellite will face and the amount of solar energy
flux. For the satellite in a circular (equatorial) orbit at 200 nmi (370 km)
alitude, the approximate time of eclipse is 36.2 min. (2172 sec), or 39.4 % of
the period. Since the satellite is in LEO and will be tumbling, the thermal environment may not be a great concern. However, an analysis will be needed to determine the range of temperatures the satellite will encounter in order to select subsystem components or allow for active thermal control where applicable. The power budget and further detailed design will proceed when the communications frequency has been assigned and communications components have been selected.

Figure 2. Effective area of solar flux with 0.1 rad/sec tumbling about x-axis at initial orientation, θ.
4. Structure Subsystem

The PANSAT structure will be made of aluminum 6061-T6. The design uses modularity to ease fabrication. A frame-like configuration is employed composed of milled out plates to form a uniform strut/shear plate element. The configuration is similar to a semi-monocoque structure with two equipment plates. A finite element analysis of the structure was done using GIFTS interactive software to show that PANSAT will survive loads of ±9 g's translational accelerations in the X and Y direction, and ±12.5 g's in the Z direction. See Figure 2. The loads prescribed are found in the GAS Safety Manual for a GAS payload [Ref. 9: p.A5]. Results show that the structural deflections remain in the linear regime.

Figure 3. Finite element model of PANSAT.
A modal analysis on the structure using the GIFTS finite element analysis software gives the following values for frequencies and eigenvalues:

<table>
<thead>
<tr>
<th>Mode</th>
<th>Frequency</th>
<th>Eigenvalue</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2.971E+01</td>
<td>3.485D+04</td>
</tr>
<tr>
<td>2</td>
<td>4.273E+01</td>
<td>7.209D+04</td>
</tr>
<tr>
<td>3</td>
<td>4.987E+01</td>
<td>9.820D+04</td>
</tr>
<tr>
<td>4</td>
<td>6.664E+01</td>
<td>1.753D+05</td>
</tr>
<tr>
<td>5</td>
<td>1.360E+02</td>
<td>7.298D+05</td>
</tr>
<tr>
<td>6</td>
<td>1.976E+02</td>
<td>1.542D+06</td>
</tr>
<tr>
<td>7</td>
<td>1.986E+02</td>
<td>1.557D+06</td>
</tr>
<tr>
<td>8</td>
<td>2.387E+02</td>
<td>2.250D+06</td>
</tr>
<tr>
<td>9</td>
<td>2.526E+02</td>
<td>2.519D+06</td>
</tr>
<tr>
<td>10</td>
<td>2.530E+02</td>
<td>2.527D+06</td>
</tr>
</tbody>
</table>

The first modal frequency is below that required for a Get Away Special (GAS) payload which must be greater than or equal to 35 Hz. It is assumed that should PANSAT fly as a CAP, the structural requirements would be the same as that for a GAS payload. Testing will establish the magnitude of the vibration problem. It should be noted that in modeling the structure for analysis, non-structural mass was added to the equipment plates which would certainly lower the modal frequencies since no stiffness was associated with the added mass.

Future work for the structure subsystem include fabrication of the actual flight structure and performing dynamic & vibration testing. Structural testing will begin early 1990 at NPS. Currently, test plans are being developed within the capabilities of NPS facilities. The major portion of testing will deal with qualification testing. Additional testing may be required and can be done at the
Naval Research Laboratory. The test plan will need to include test objectives, type and number required, data required from each test, degree of confidence required, duration of each test, test sequence relative to design schedule, and facilities required.

5. Experiment Payload

PANSAT will be designed to support small experiments which have minimal power, weight, and space requirements. The major experiment will test on-orbit annealing of radiation damaged solar cells [Ref. 10]. Solar cells show recovery, (or annealing), from radiation damage when heated to extreme temperatures. By using a process called forward biased current annealing the temperatures required for annealing can be lowered appreciably. This gives hope for extending the life of solar cells resulting in considerable cost savings for future space systems. Three candidate solar cell types have been identified; namely, silicon, gallium arsenide, and indium phosphide.

The experiment has already been developed and is currently in the testing phase. Modifications have already improved size and weight of the experiment since its initial testing. The payload is an autonomous Motorola 68701 based experiment with 64 k of static RAM and 16 k of ROM. Fifteen (15) cells will be tested with a sixteenth cell used as a sun sensor. A novel circuit design for calculating current-voltage (I-V) curves will be used with curve accuracies within 2 mV from 12 bit analog to digital converters.

An additional experiment that may fly aboard PANSAT will test the new technology of Ferroelectric memory. This technology is attractive for space applications since it is inherently radiation tolerant, non-volatile and has high density. An actual experiment is still in the conceptual phase however. The major concerns for Ferroelectric memory devices are retention and endurance.
If these issues can be overcome, Ferroelectric memory devices promise to be the unequivocal choice in solid state memory for space applications.

C. CONCLUSION

PANSAT development has begun with the satellite processor design and structural design. The groundwork for the other subsystem designs has been established articulating initial design requirements. The project is currently funded by NPS under research for continuing satellite design studies. Future funding will be provided by NASA/USRA, NPS and other sources to be determined. The total cost of hardware is expected to be $100 k with a delivery date of July 1991. As an academic exercise, PANSAT promises a wealth of knowledge and experience for the student officers involved. PANSAT also will provide a valuable asset for low cost access to space.
REFERENCES


