

# Early Results from the Multi-Application Survivable Tether (MAST) Experiment



Nestor Voronka, Robert Hoyt, Tyrel Newton, Ian Barnes, Jack Shepherd, Scott Frank, Jeff Slostad

**TETHERS UNLIMITED, INC.**

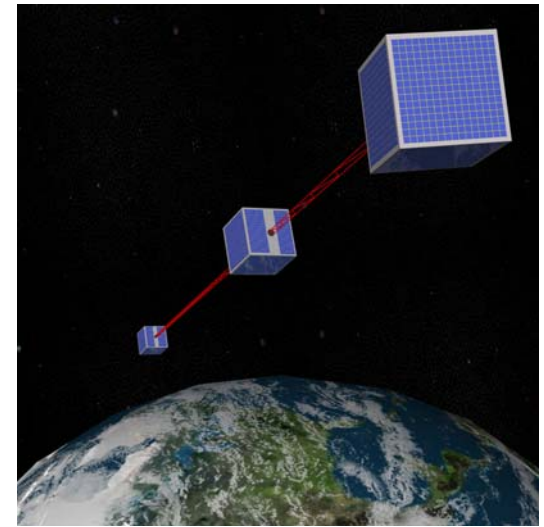
11711 N. Creek Pkwy S., Suite D113, Bothell WA 98011  
425-486-0100 voronka@tethers.com [www.tethers.com](http://www.tethers.com)

Belgacem Jaroux, Robert Twiggs  
**STANFORD UNIVERSITY**

- **MAST - Multi-Application Survivable Tether Experiment**
- **Mission Objectives:**
  - Deploy a multi-line ‘space-survivable’ tether structure on orbit
  - Inspect tether over a period of several months for micrometeorite & orbital debris impact damage and degradation due to atomic oxygen
  - Collect data on tethered satellite dynamics for validation of tether dynamics models
    - Measure relative position of tether endpoints, and attitude dynamics of tethered spacecraft
- **Approach**
  - Use CubeSat platform to conduct low-cost demonstration space flight
    - Use 3 picosats – Deployer (*Ted*), Inspector (*Gadget*), Endmass (*Ralph*)
  - Deploy 1-kilometer multi-strand tether between the end picosats (*Ted* and *Ralph*)
  - *Gadget* will continually traverse the tether and image it to observe effects of the space environment on the tether, nominally for 6 months
  - Collect data on dynamics of tethered spacecraft
    - GPS on picosats
    - Magnetometer & solar cell data for attitude estimations

- **Three independent Spacecraft**

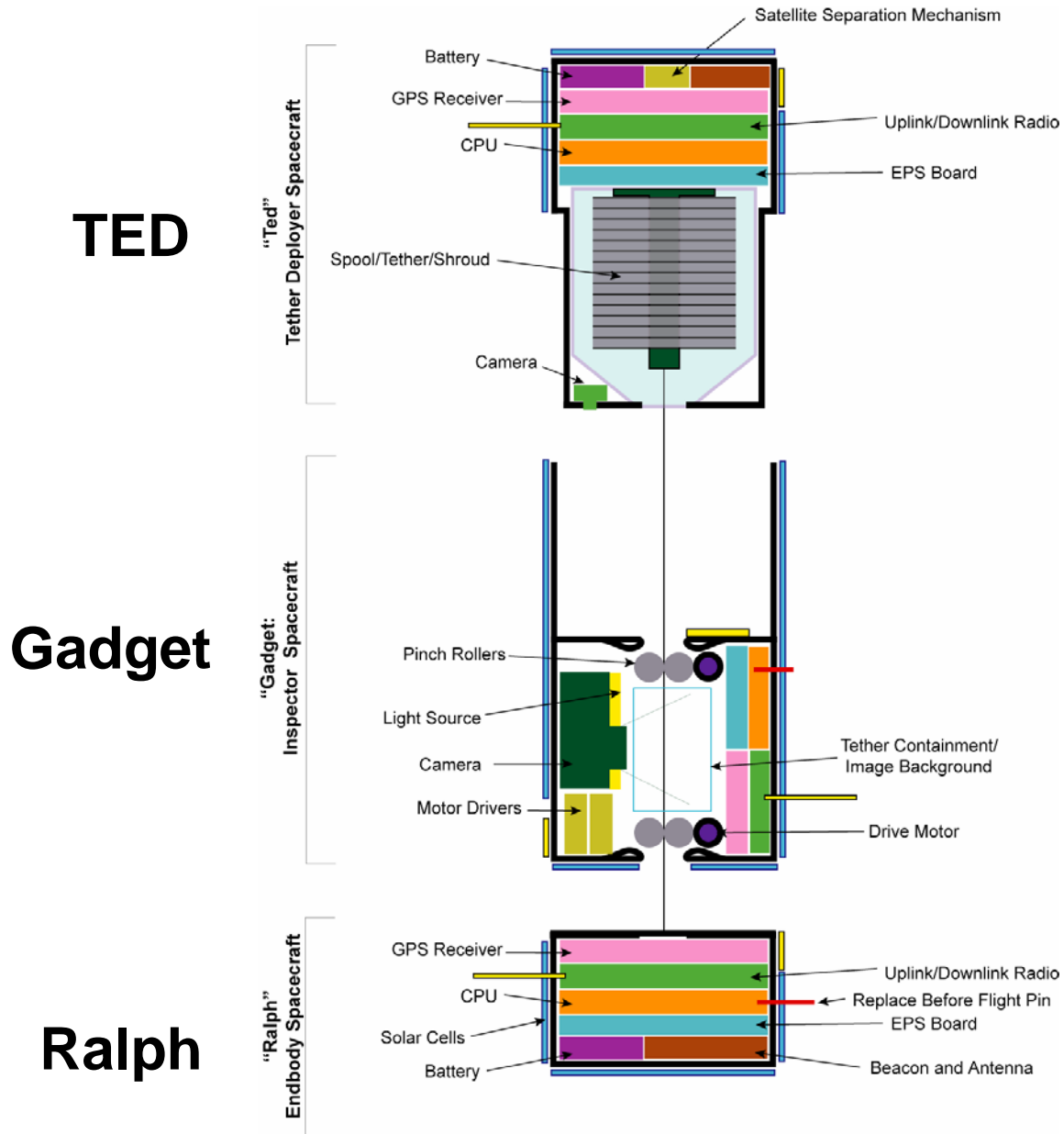
- Tether Deployment Cube (TED)
- Inspector Cube (GADGET)
- Instrumented End-mass Cube (RALPH)



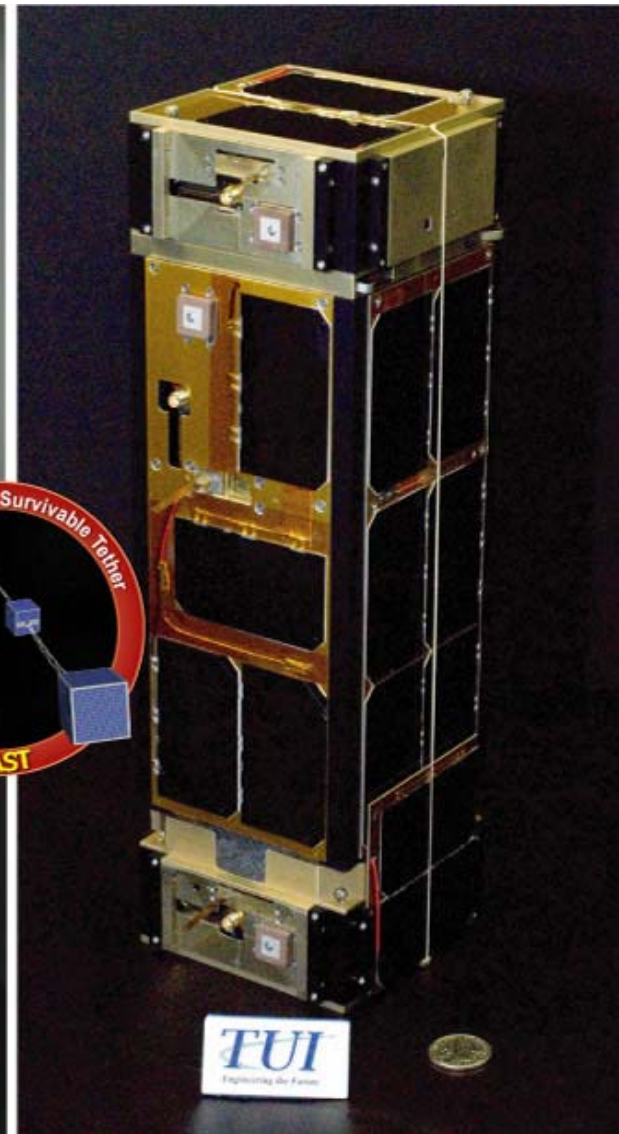
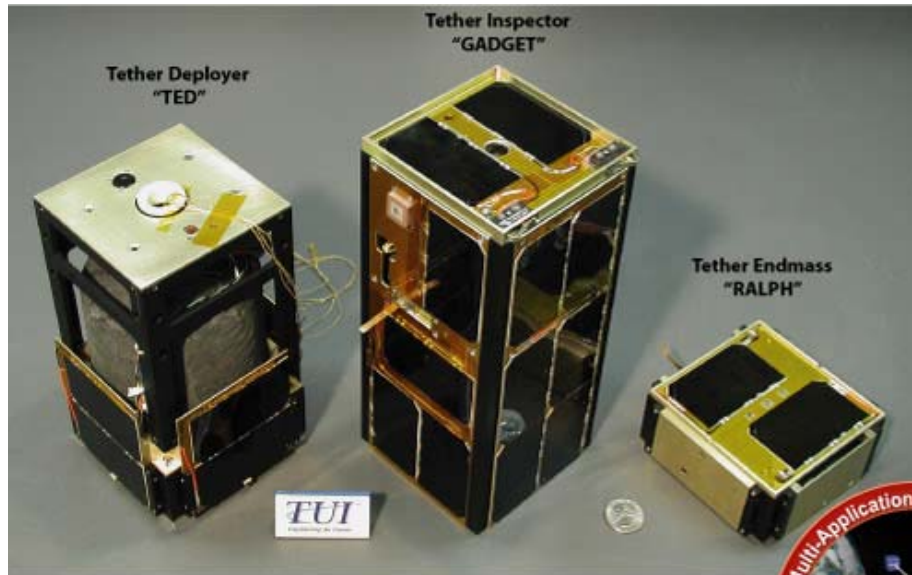
- **Design Requirements and Philosophy**

- Class D mission – single-string failures permitted
  - “Medium or significant risk of not achieving mission success permitted.”
  - “Minimum assurance standards are permitted.”
  - ***ONE EXCEPTION – mechanism to initiate tether deployment may be self-initiated with a watchdog timer (CSM/nano Release Mechanism)***
- COTS components used in system
  - Reasonable to use in space environment and applications as determined through test, heritage, or analysis
- Maximal reuse of components and modules throughout MAST

# MAST Block Diagram

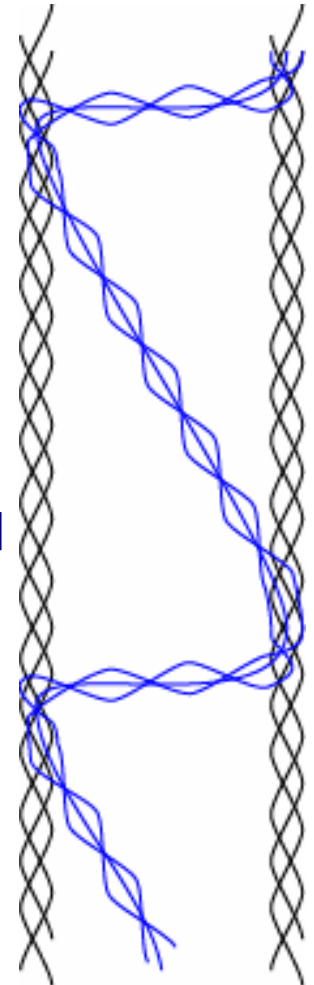


# MAST Flight Hardware



# MAST Tether Design

- Minimum mass and volume Hoytether™
  - 250 g/km
- Non-conductive tether
- MAST Tether has 2 primaries, 1 secondary
  - Nominal Primary Line separation distance - 25mm
  - Primary/Secondary tie point separation distance – 250mm
  - Secondary has additional length to permit slack
- MAST Hoytether™ constructed of 250 denier 2% TOR coated Zylon® (PBO)
  - Primary & Secondary Line Diameter  $\approx$  0.5 mm
- MAST Tether Survivability
  - Expect to see 3.3 to 9.3 cuts/month
  - Probability of survival > 99.7% for 6 months

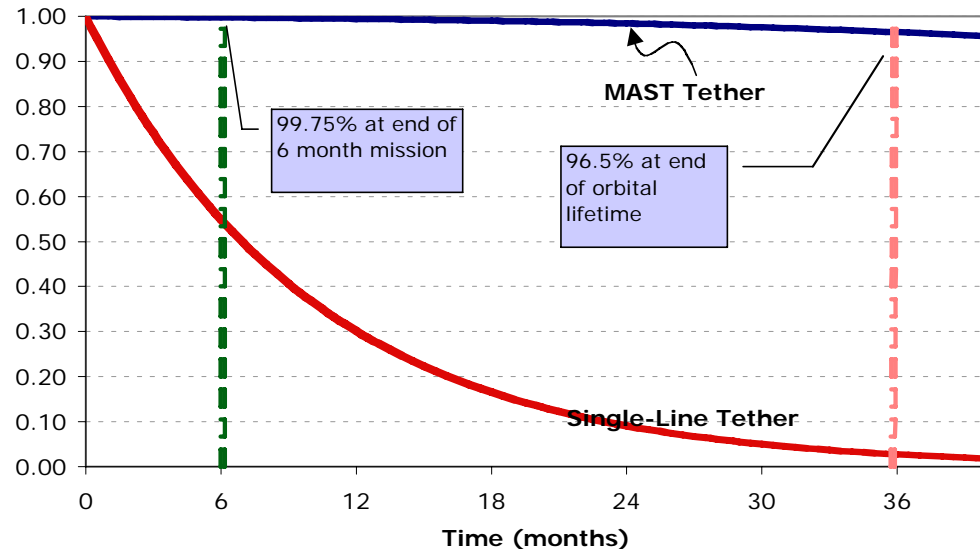
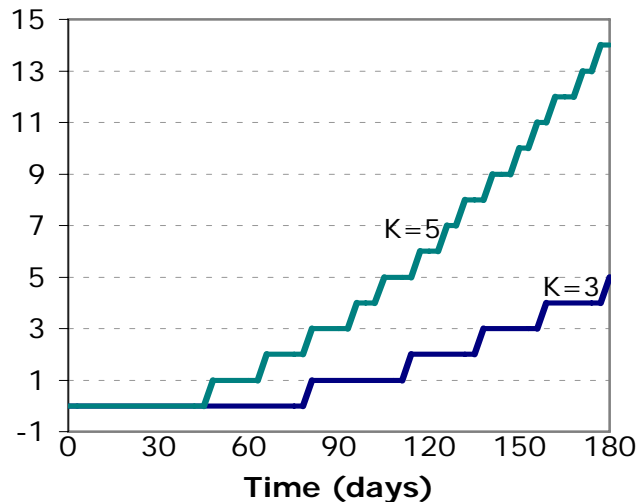




# MAST Cut Rate & Survivability

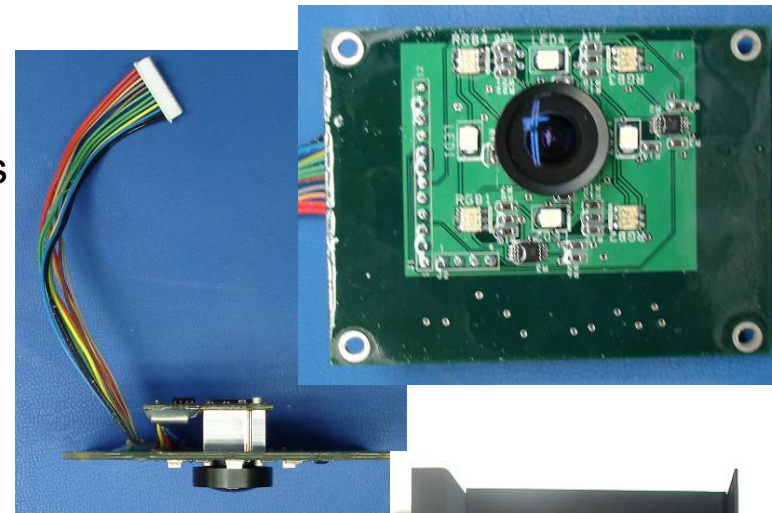
- Prior experiments and analyses indicate a tether can be cut by a M/OD object 3-5 times tether's diameter
  - MAST experiment will measure 'lethality coefficient'  $K$
- To obtain data on cut rates, Gadget will slowly crawl along tether and record images of each section of tether
- Nominally 14 days to traverse 1 km of tether

Lethality Coeff.:	Dia. (mm)	3			5		
		Impactor Dia. (mm)	OD Flux (#/m <sup>2</sup> yr)	# Cuts/month	Impactor Dia. (mm)	OD Flux (#/m <sup>2</sup> yr)	# Cuts/month
Primaries	0.5	0.17	19.9	3.3	0.1	55.8	9.3
Secondaries	1	0.33	4.2	0.7	0.2	14.0	2.3



# Inspector Flight Imager

- **VGA (640x480) Color CMOS Imager with integrated JPEG compression**
  - CMOS Imagers more radiation tolerant than CCDs
  - Image Transfer Modes
    - Still – 640x480/320x240/160x128/80x64
    - Video - 160x128 @ 0.75-6 fps
- **Affordable COTS Optics**
  - 3.66 mm f/2.0 1/3" CCD Lens, M12x0.5 thread
  - Lens consists 4 Glass Elements in Black Anodized Barrel
- **Background for image is 'Laser Black'**
  - Semi-fragile copper oxide of micro-dendritic structures on the optical surface
- **Active illumination**
  - Intensity controlled White & RGB LEDs
- **Nominal Imaging Operations**
  - 160x128/320x240 color image  $\approx$  2K bytes
  - 640x480 image taken of region of interest





# Zero-G Testing

- **MAST Tether Deployment**

- Separation of Ted from Gadget+Ralph, and tether deployment initiated by flight-like Nanosat Release Mechanism



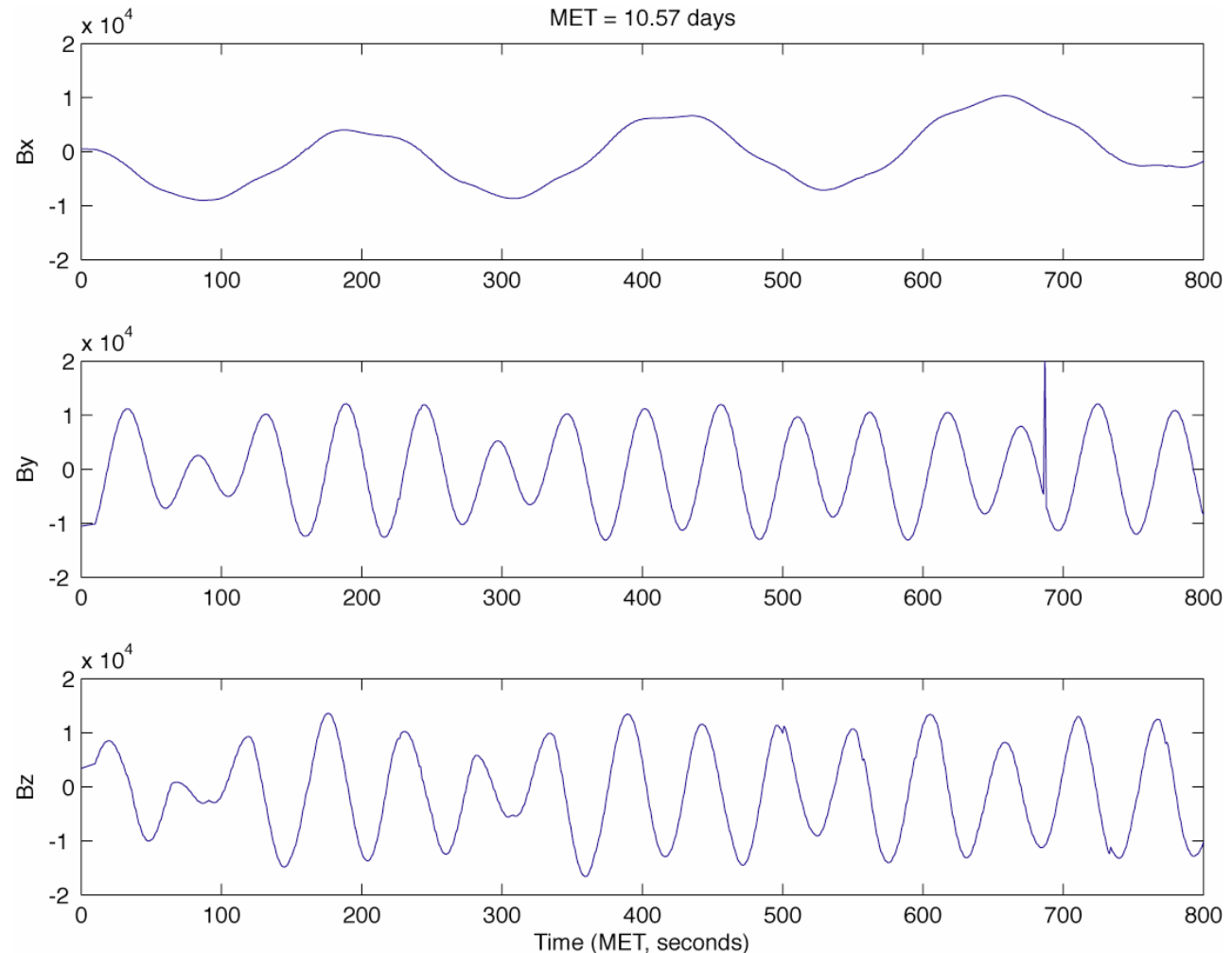
- Off-nominal tether deployment tests with fast and slow tumbling deployers performed – all successful

# MAST Flight Timeline

- **MAST experiment was delivered into LEO on 17 April 2007 aboard a Dnepr rocket launched out of Baikonur Cosmodrome, Kazakhstan**
    - Initial Orbit: 782 x 647km, inclined at 98.1°
  - **First contact opportunity, late 19 April 2007**
    - Contact immediately established with Gadget
  - **Deployment Switch opens 30 minutes into flight**
  - **Last contact with Gadget made on 14 May 2007**
  - **Last attempted contact: 21 May 2007**
- 
- **Magnetometer & Solar Panel data analysis to estimate Gadget's attitude behavior over time**
  - **Postponed planned Gadget crawling operations to let dynamics settle down**
  - **Just before contact was lost plans included:**
    - Test crawling mechanism
      - Short crawl (~15 cm) to image exposed tether
  - **Back-up tether deployment option:**
    - Crawl Gadget towards Ted to pull more tether off of spool
    - Plan was not do this due to risks involved until later in the mission

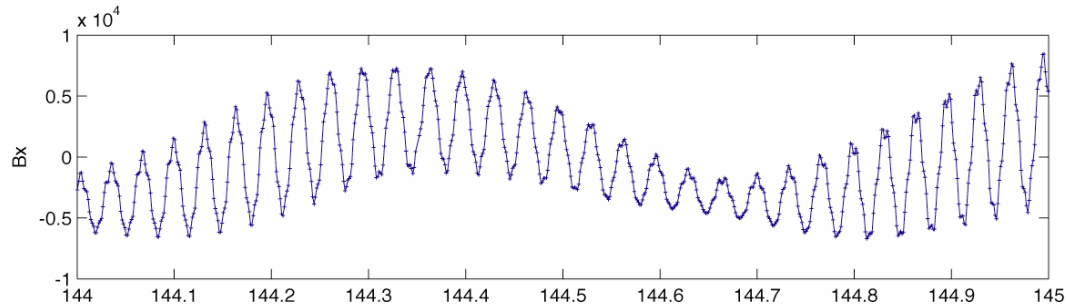
# Gadget Magnetometer Data

**Gadget's  
Long Axis**



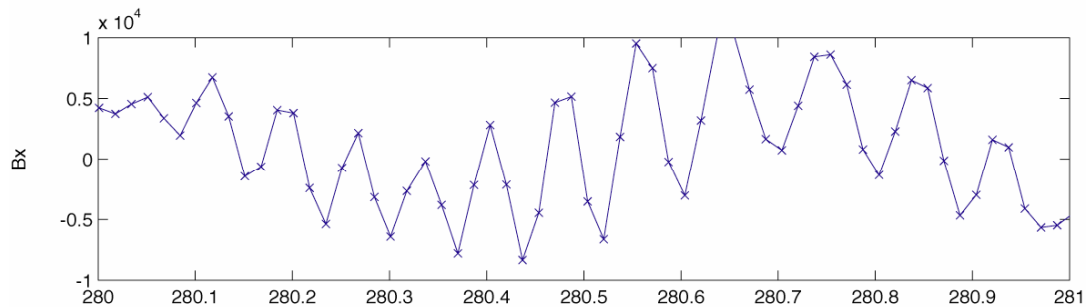
- **Magnetometer data shows evidence of:**
  - Spin around long axis with period = 50 seconds
  - Rotation around short axis with period = 224 seconds

# Evolution of $B_x$ Over Time

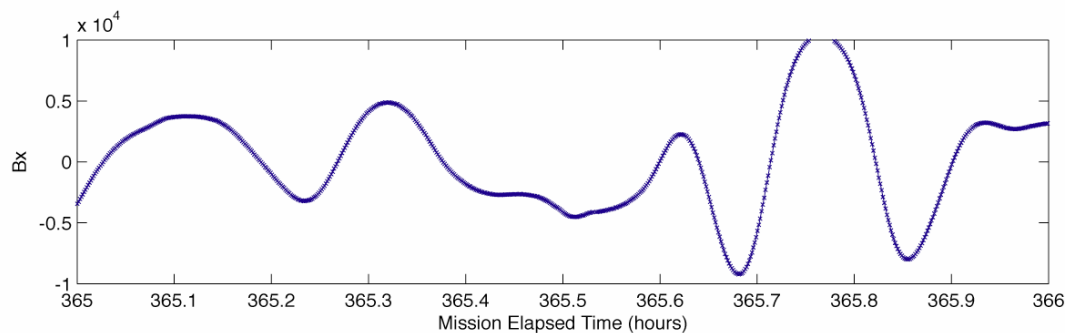


Period

121 s



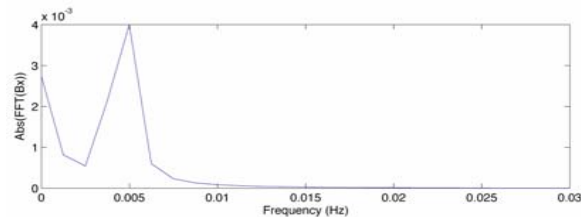
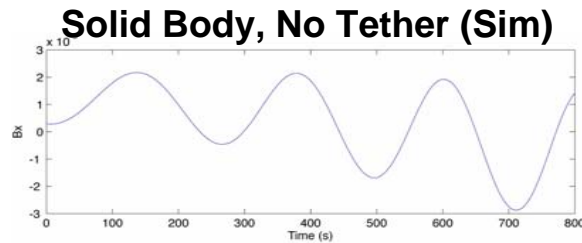
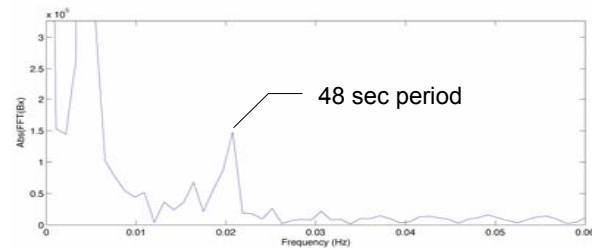
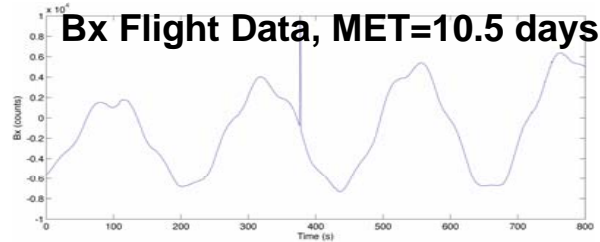
269 s



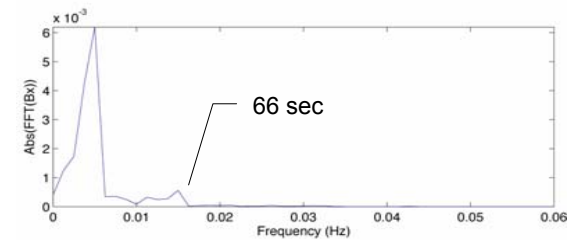
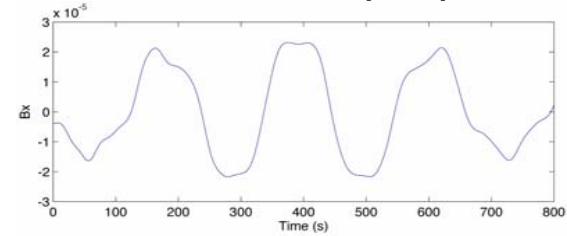
782 s

- **Marked rotation rate decrease over time**
  - Transition from out-of-plane rotation to in-plane libration?

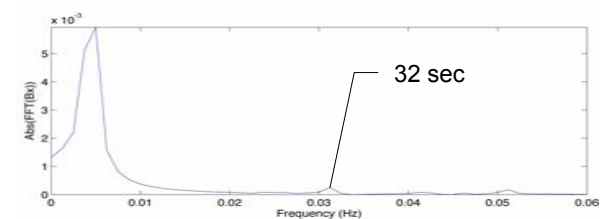
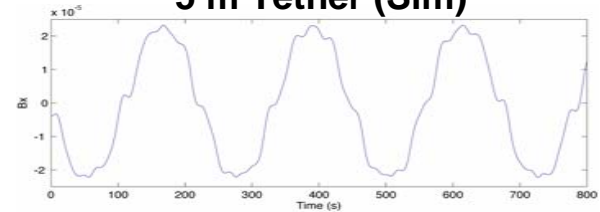
# Rotation Analysis



### 1 m Tether (Sim)



### 5 m Tether (Sim)



- $B_x$  signal at MET=10.5 days shows evidence of precession of spin due to short tether
  - Deployed tether length at MET=10.5 days is only on the order of a few meters
- Corroborated by data from Space Command



# GPS & Communications Performance

- **GPS:**
  - Almanac acquired, tracked up to 7 satellites
- **Radio: Microhard MHX-2400**
  - Frequency: 2.4 GHz ISM
  - Modulation: frequency hopping spread spectrum
- **Spacecraft Antenna: 1/4 wave monopole**
- **Altitude: 720 km**
- **Transmit Power: 1 Watt**
- **Receiving Antenna: SRI 18 m parabolic mesh dish**
  - SRI and Santa Clara University provided support for dish operations
- **Estimated Performance:**
  - Theoretical Bandwidth: 80-115 kbps
  - Laboratory Throughput Tests: 30 kbps
  - Predicted Link Margin: **< 10 dB**
- **Limitations:**
  - Synchronization time and Doppler shift vs. frequency hopping period
  - Elevated 2.4 GHz noise floor in Silicon Valley
- **Actual Performance:**
  - Peak bandwidth ~ 15 kbps
  - Optimization of download packet size and ground software increased data download from 10kB to 250kB per pass
  - Total data downloaded in 3 weeks > 2 MB



# Summary

- **Restraint/release mechanism did not function properly resulting in low separation velocity**
- **Due to insufficient energy, only a short segment of tether was deployed**
  - **Unlikely that any tether survivability can be collected**
- **Highlights the risks of single-string, low-cost class-D missions**
- **Experiment did collect data on dynamics of tethered spacecraft**
- **Successful operations of Gadget do demonstrate that science and technology missions can be achieved on a picosatellite scale**