



How Not to Build a CubeSat – Lessons Learned from Developing and Launching NMSU's First CubeSat

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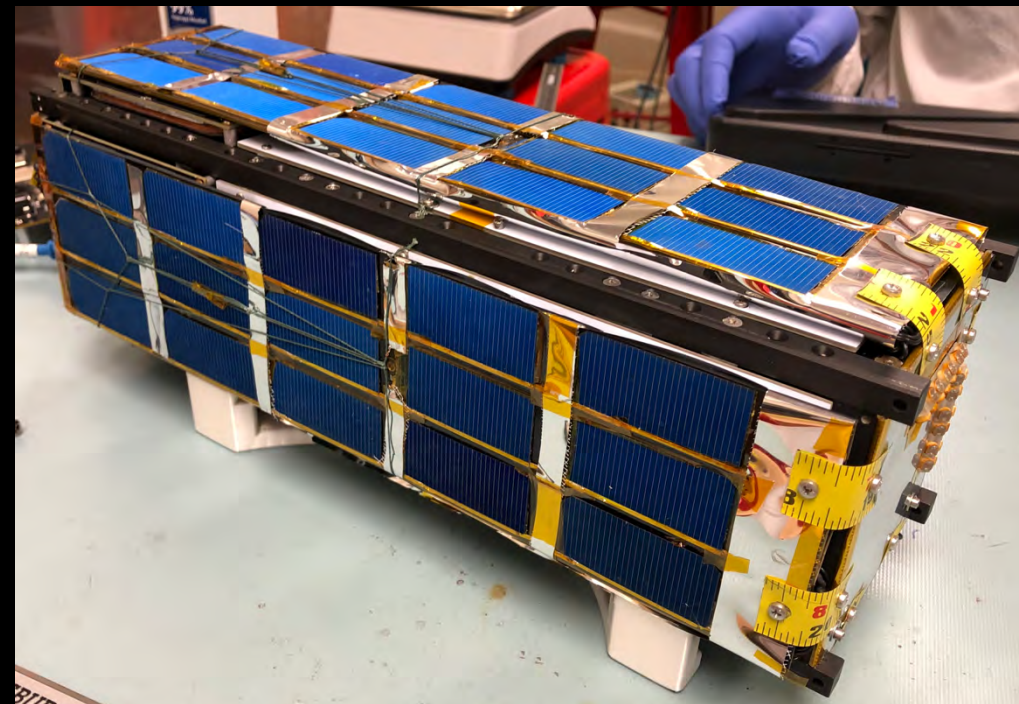
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INCA Program Overview



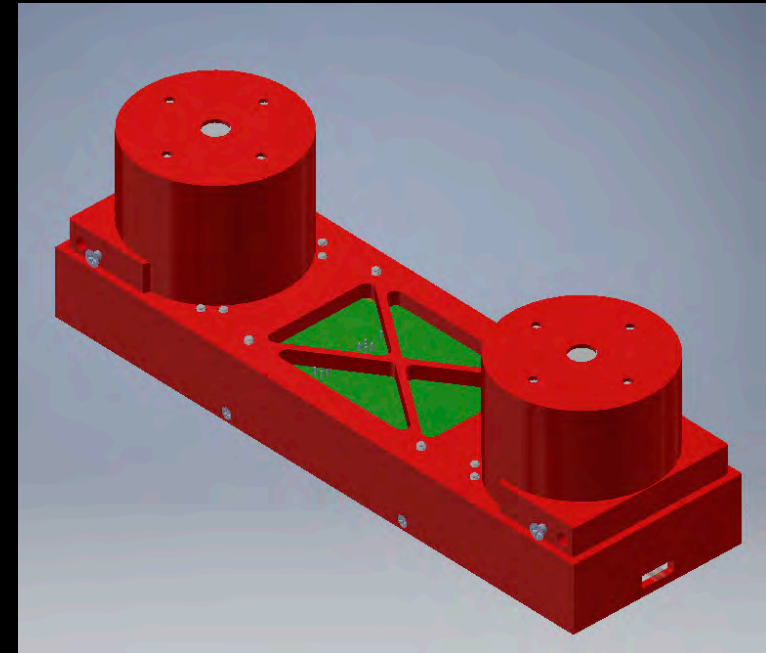
- NMSU's first SmallSat in many years
- Student led
- Collaboration between NMSU and NASA Goddard
 - Goddard – Science Instrument
 - NMSU – S/C bus
- 3U CubeSat
- Manifested to launch on ELaNa 20



Science Overview



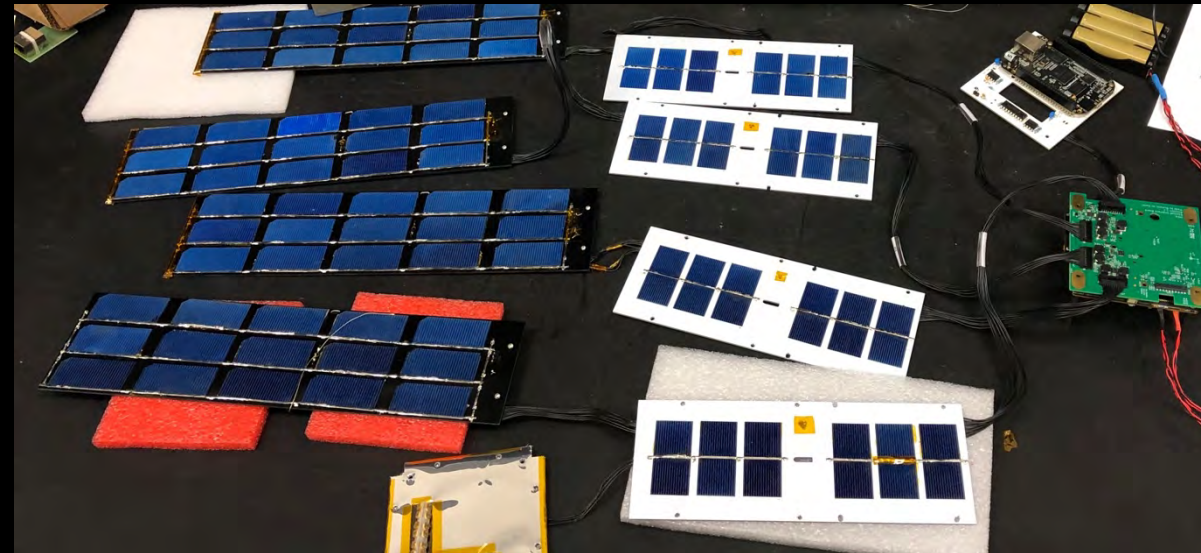
- Silicon Photo Multiplier (SiPM) based Neutron Detector
- Objectives
 - Demonstrate Functionality of SiPM's in LEO
 - Measure latitude dependence of neutron flux in LEO
 - Measure temporal dependence of neutron flux in LEO
 - Detect a solar Neutron (stretch goal)
- P-Terphenyl Scintillators
- Measures particle energy by TOF between Scintillators



Spacecraft Architecture



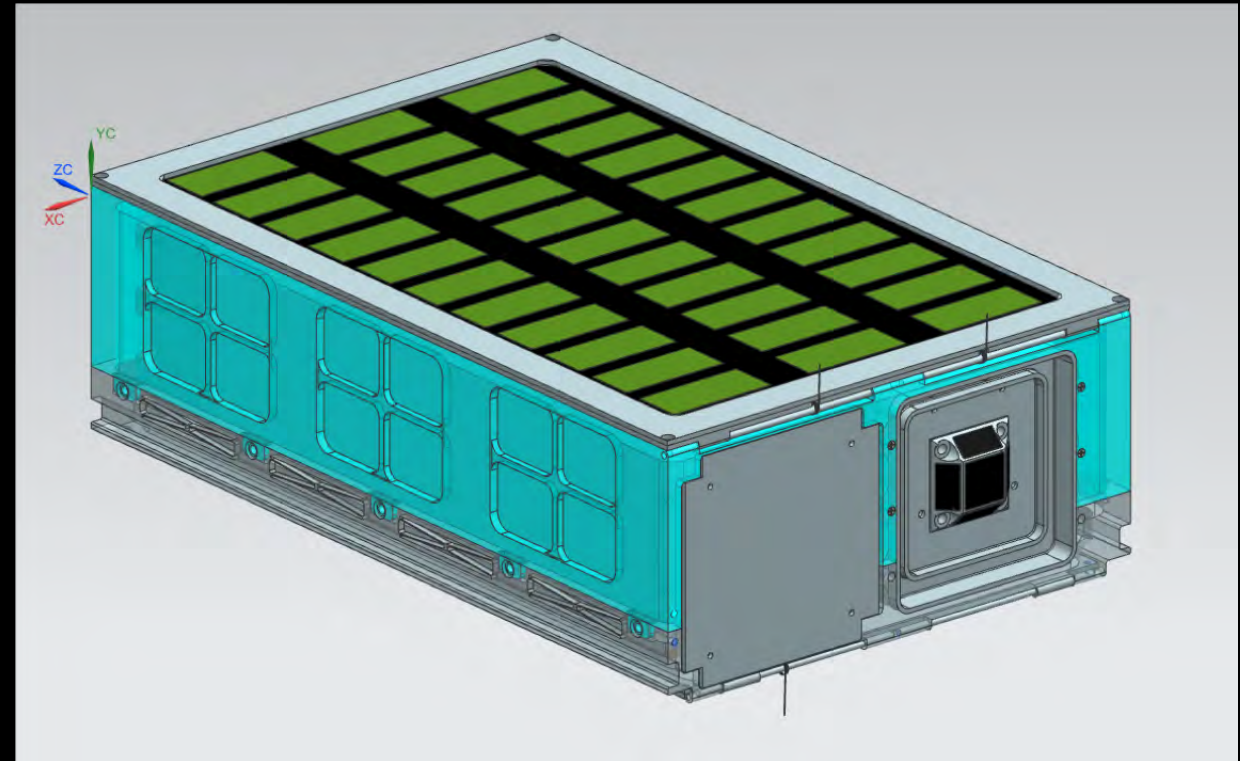
- 3-U Spacecraft based on a COTS CubeSat kit
- Custom solar panels
- Partially custom power system
- Dual computer set up
 - Beaglebone for payload
 - COTS SmallSat computer for avionics
- Custom Sun Sensor



University Nanosat Program



- Started in 2012 under UNP NS-8
- Originally 6U
- Down selected in 2015
 - Mission significantly behind UNP schedule
- Guaranteed launch opportunity if UNP selects you



Converting to a 3U



- 6U larger than strictly necessary
- Few launch opportunities for 6U's in 2015
- Slightly reduced length of Neutron Detector
 - Minor reduction in energy resolution

Launch Selection



- Applied to CSLI in 2015
 - 6U – Rejected
- Re-Applied to CSLI in 2016
 - 3U – Accepted
- Manifested on ELaNa 20
 - Virgin Galactic's LauncherOne
- No cost to INCA - sort of
 - Some travel required
 - There are some minor costs – no funds are transferred to NASA

Program Management



- Long term project in university timescales
- Multiple generations of students
- Difficult to make progress with deadlines years away
 - Create closer deadlines with actual penalties
- Test plan
 - Follow it!!!
- Find Experts
 - You might have to pay them

Personnel



- High turnover rate due to graduation
 - Recruit constantly
 - Plan for continuity
 - Documentation
 - Co-Leads
- Pay key students
 - Most undergraduates can't put necessary hours in while working another job

COTS Parts



- Research companies
 - Some are very good, some not so much
 - These manufactures will essentially become a part of your team
- S/C COTS are not like consumer COTS
 - Small batches
 - Much more support typically required
 - You will ask your suppliers for information that you would never get from consumer parts
 - Large user groups not typically available

Partnerships



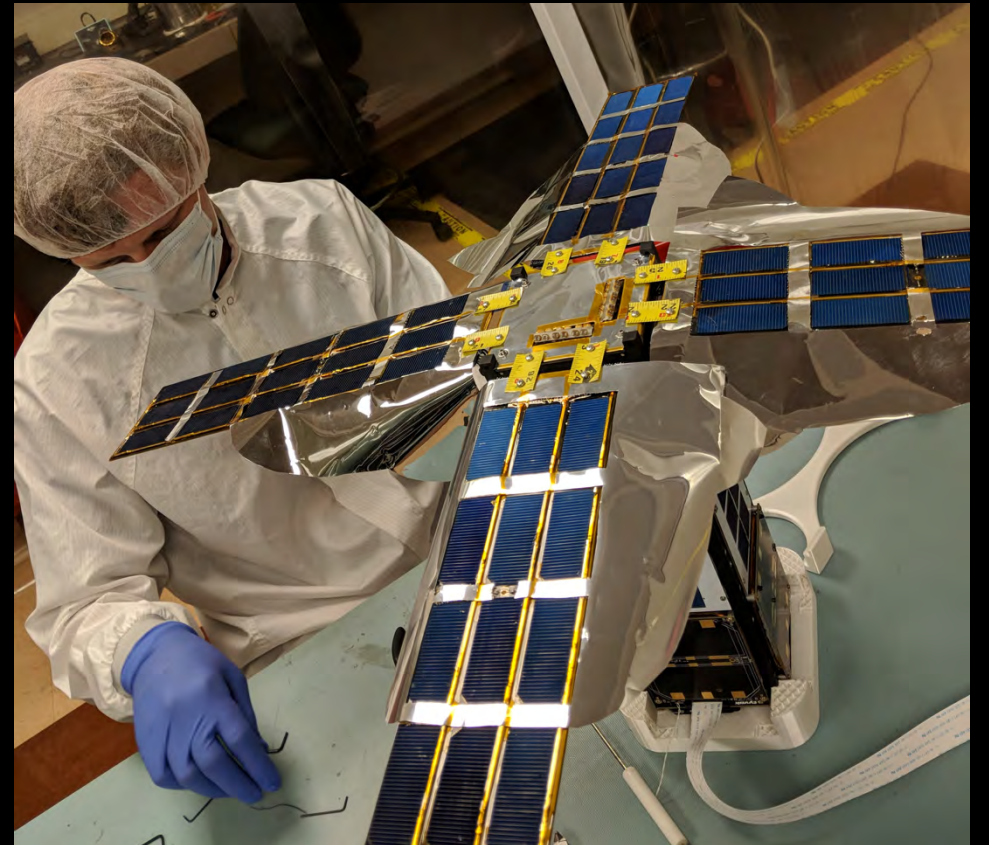
- Rewarding but complex
- Communicate communicate communicate
 - Meet regularly – make sure you have technical people involved
 - Clearly define responsibilities
 - Particularly on interface parts
 - Clearly define interfaces
 - Make ICD's



Example of creative fix for inadequate interface design.

Conclusion

- Test Early Test Often
- Documentation
- Recruit
- Communicate



Questions?

