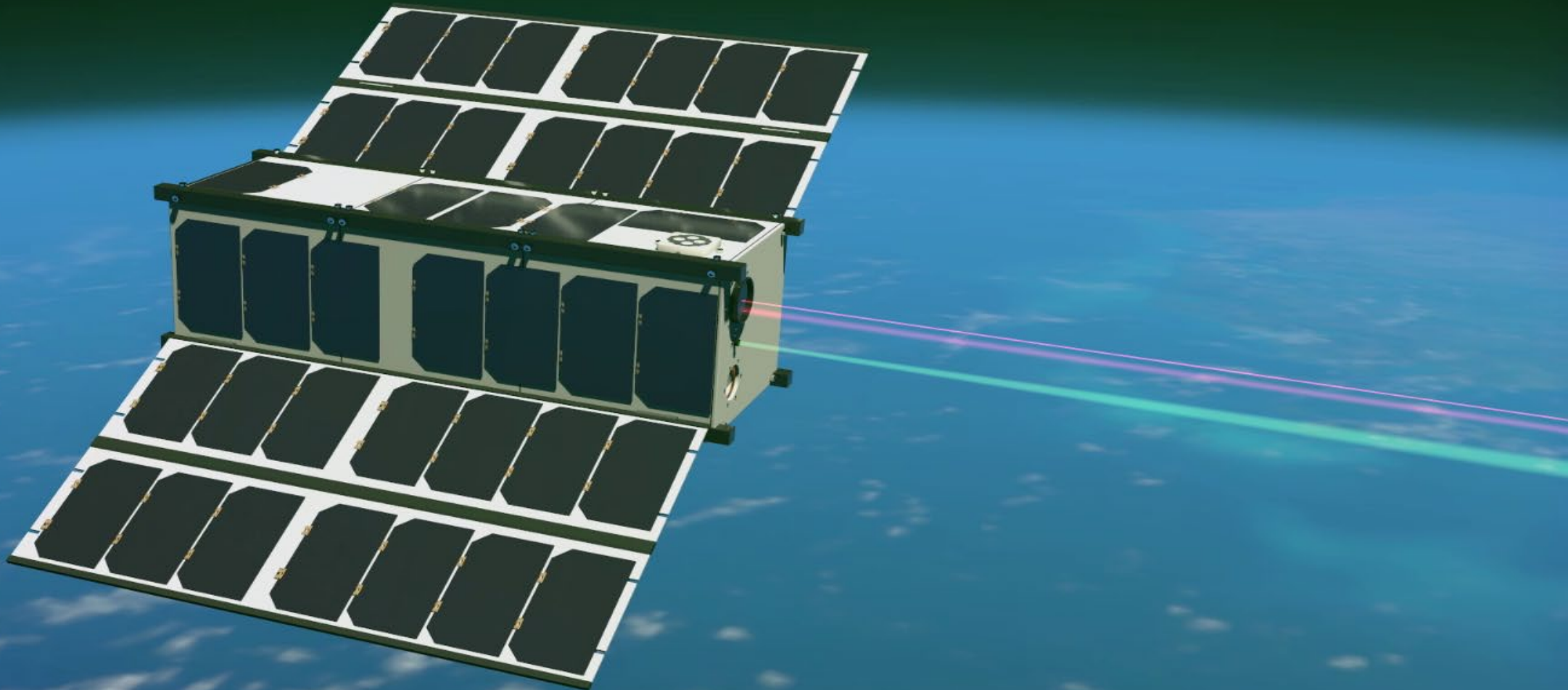


# Design and Prototyping of a Nanosatellite Laser Communications Terminal for the Cubesat Laser Infrared Crosslink (CLICK) B/C Mission



P. Grenfell, P. Serra, O. Cierny, W. Kammerer, G. Gunnison, J. Kusters, C. Payne, K. Cahoy (MIT STAR Lab).  
M. Clark, T. Ritz, D. Coogan, J. Conklin (UF PSSL). D. Mayer, J. Stupl (NASA ARC). J. Hanson (CrossTrac).

## 1. Introduction

## 2. Link Analysis: Crosslink Experiments

## 3. Link Analysis: Downlink Experiments

## 4. Payload Optomechanical Design & Prototyping

## 5. Payload Thermal Design

## 6. Conclusions

### CLICK Mission Objective

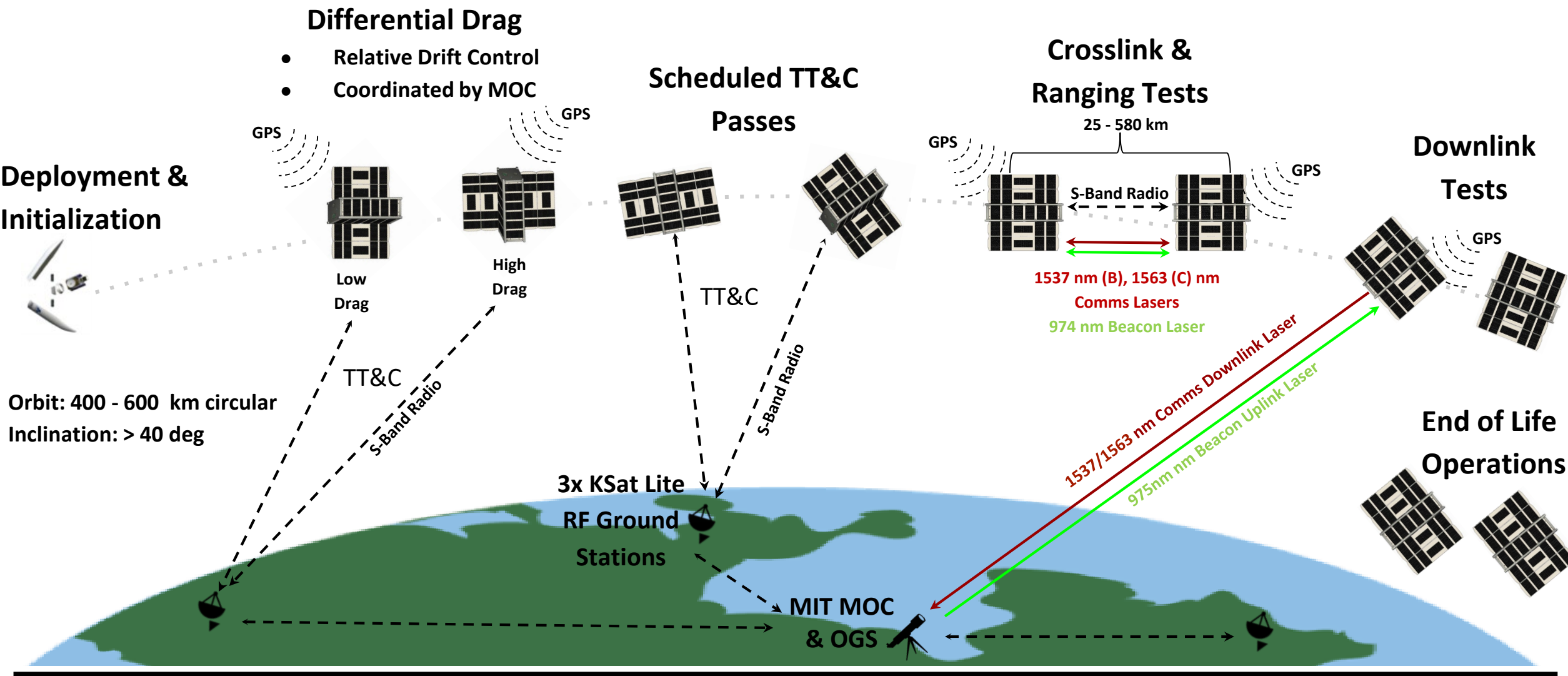
**Advance the state of the art in free space optical communications by demonstrating the feasibility of lasercom crosslinks and downlinks with nanosatellites using miniaturized optical transceivers.**

CLICK Mission Phases: A

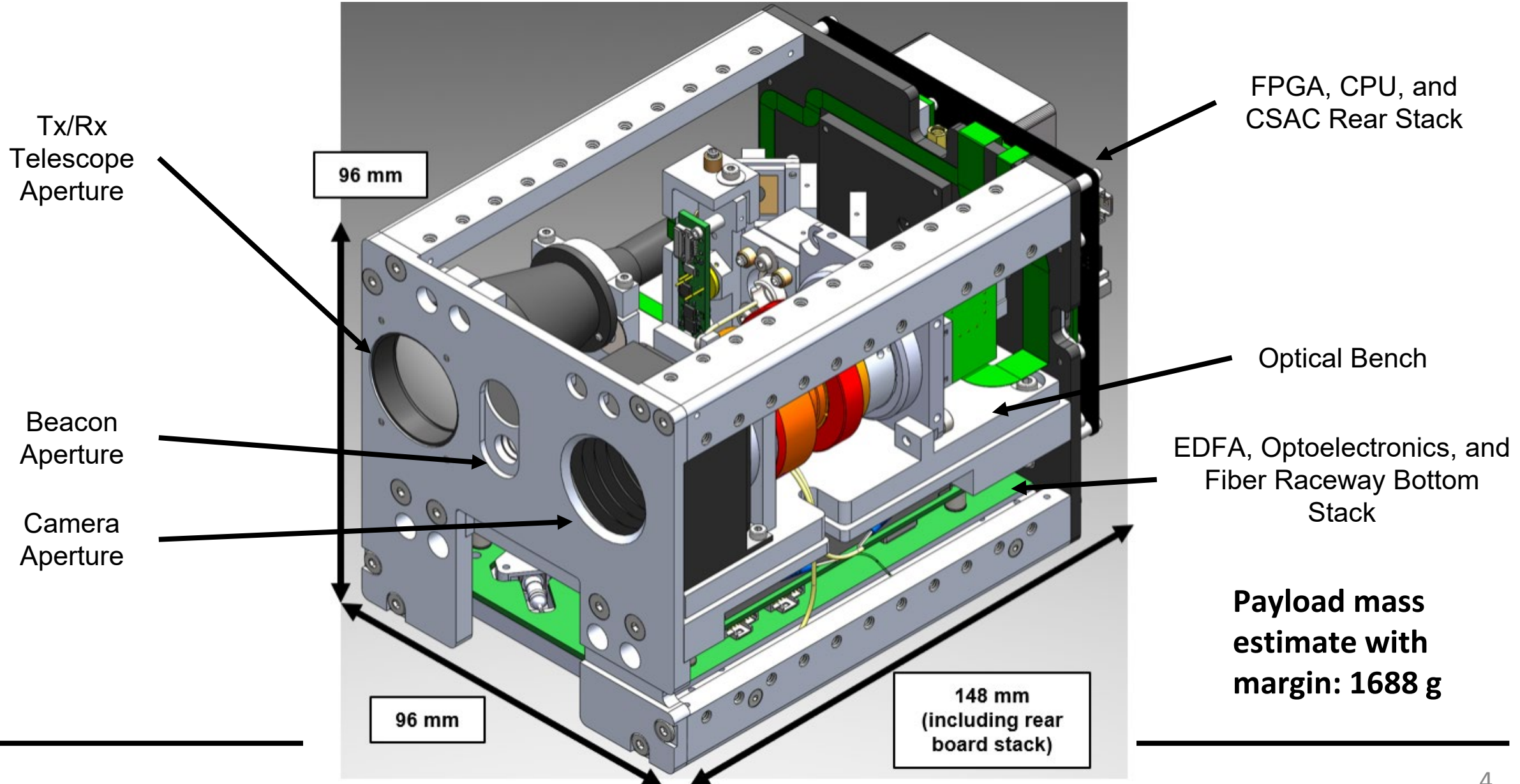
B/C



# Mission Concept of Operations (ConOps)

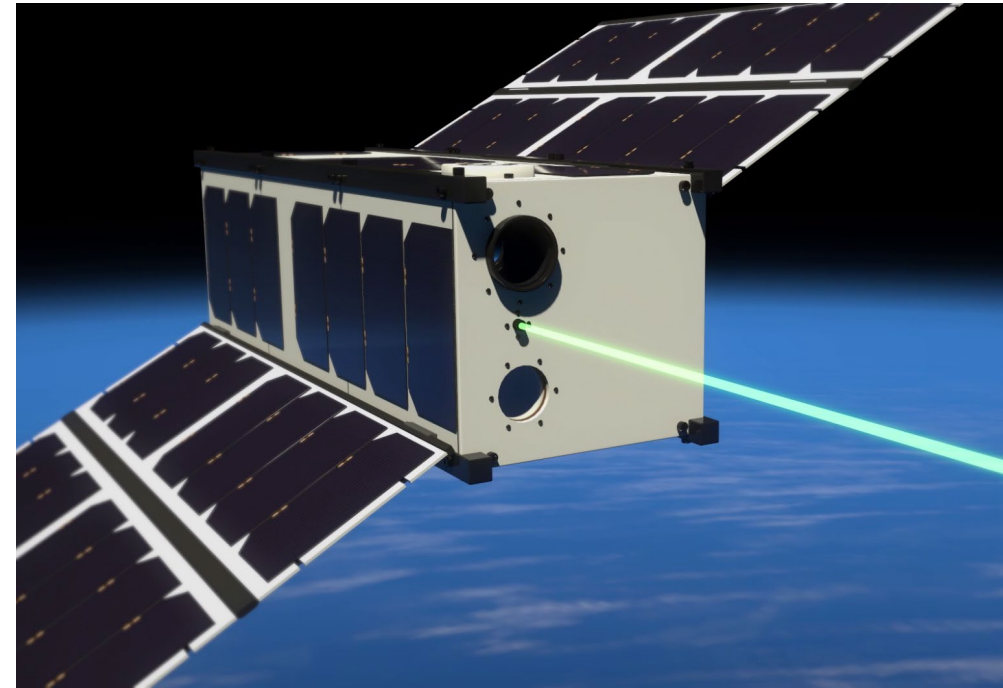


# Payload





1. Introduction
- 2. Link Analysis: Crosslink Experiments**
3. Link Analysis: Downlink Experiments
4. Payload Optomechanical Design & Prototyping
5. Payload Thermal Design
6. Conclusions



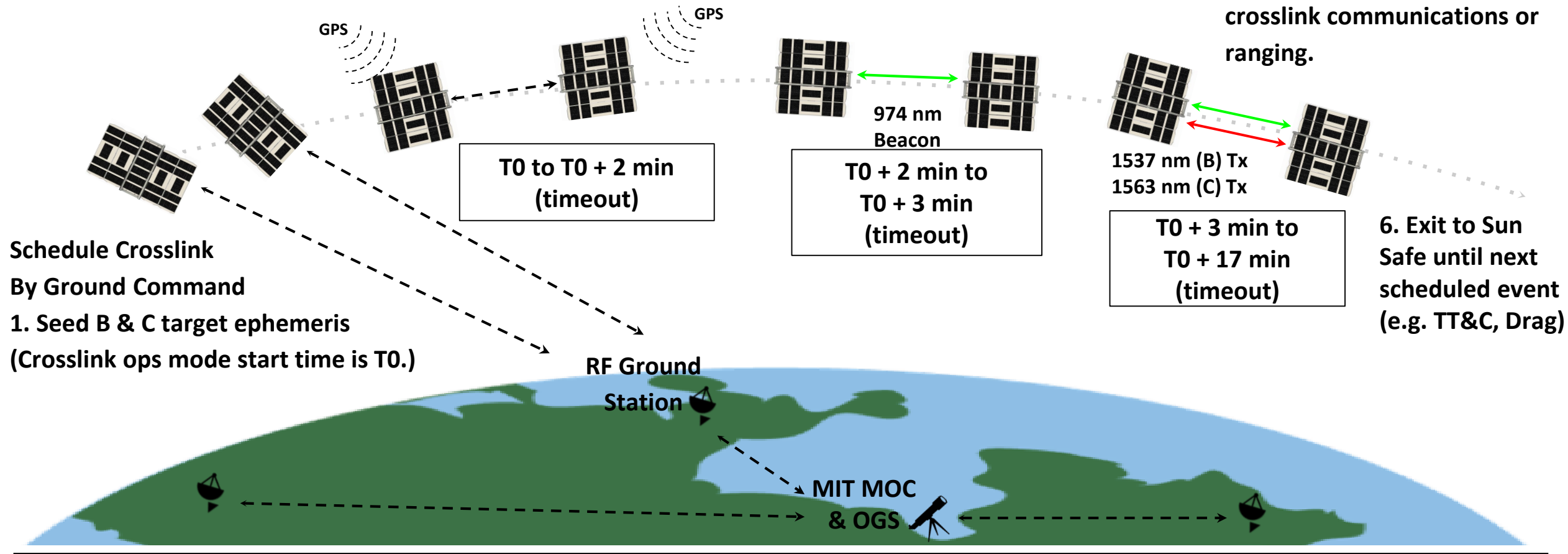
2. Exchange GPS ephemeris over RF exchange

3. S/C bus propagates both ephemeris for coarse stage tracking in open-loop.

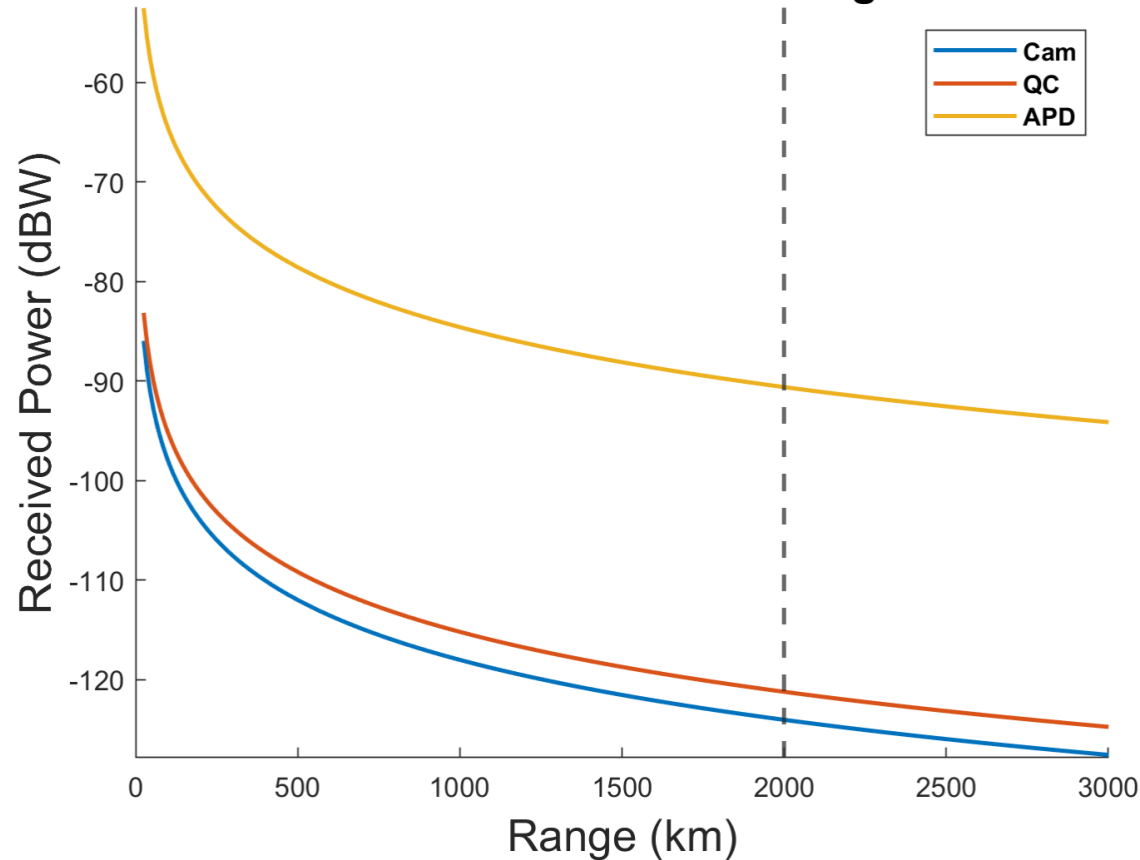
4. Initiate beacon crosslink to enable closed-loop commanding of the bus via the payload beacon camera for coarse stage tracking in closed-loop.

5. Initiate payload fine stage tracking to enable payload crosslink communications or ranging.

6. Exit to Sun Safe until next scheduled event (e.g. TT&C, Drag)

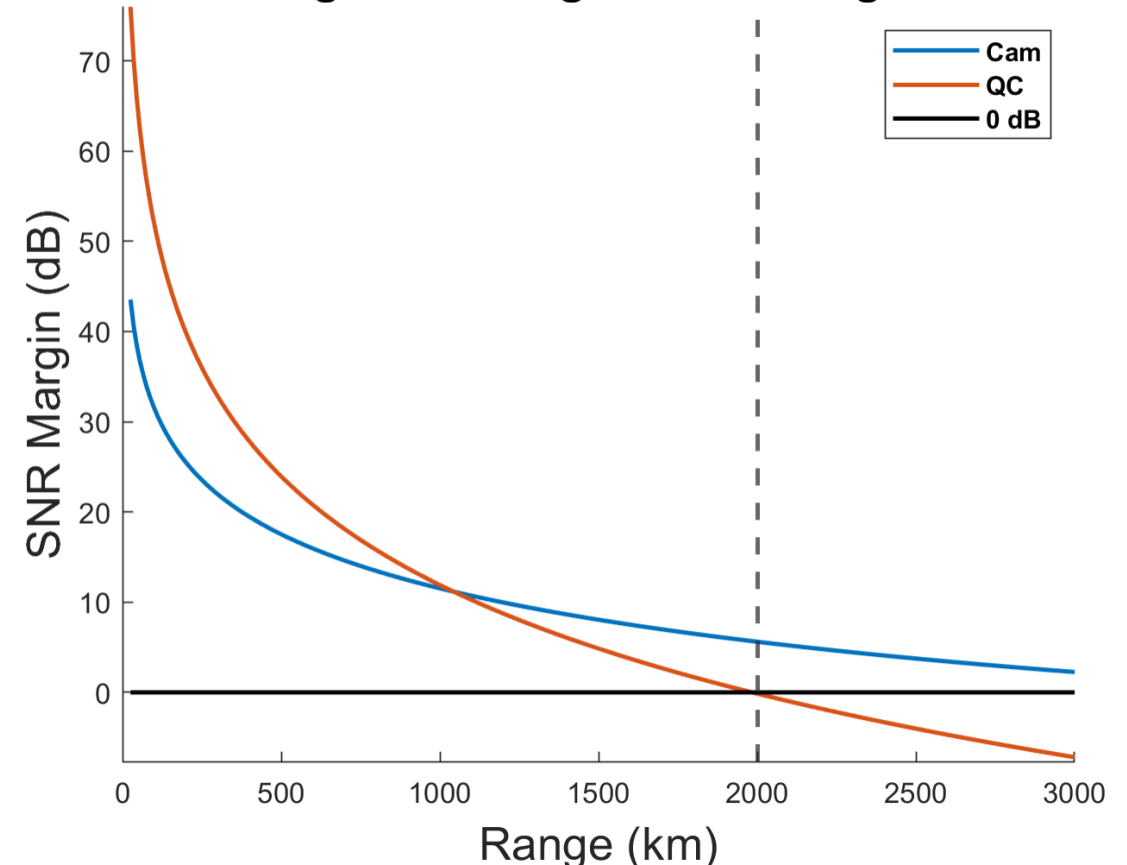


Received Power vs. Range



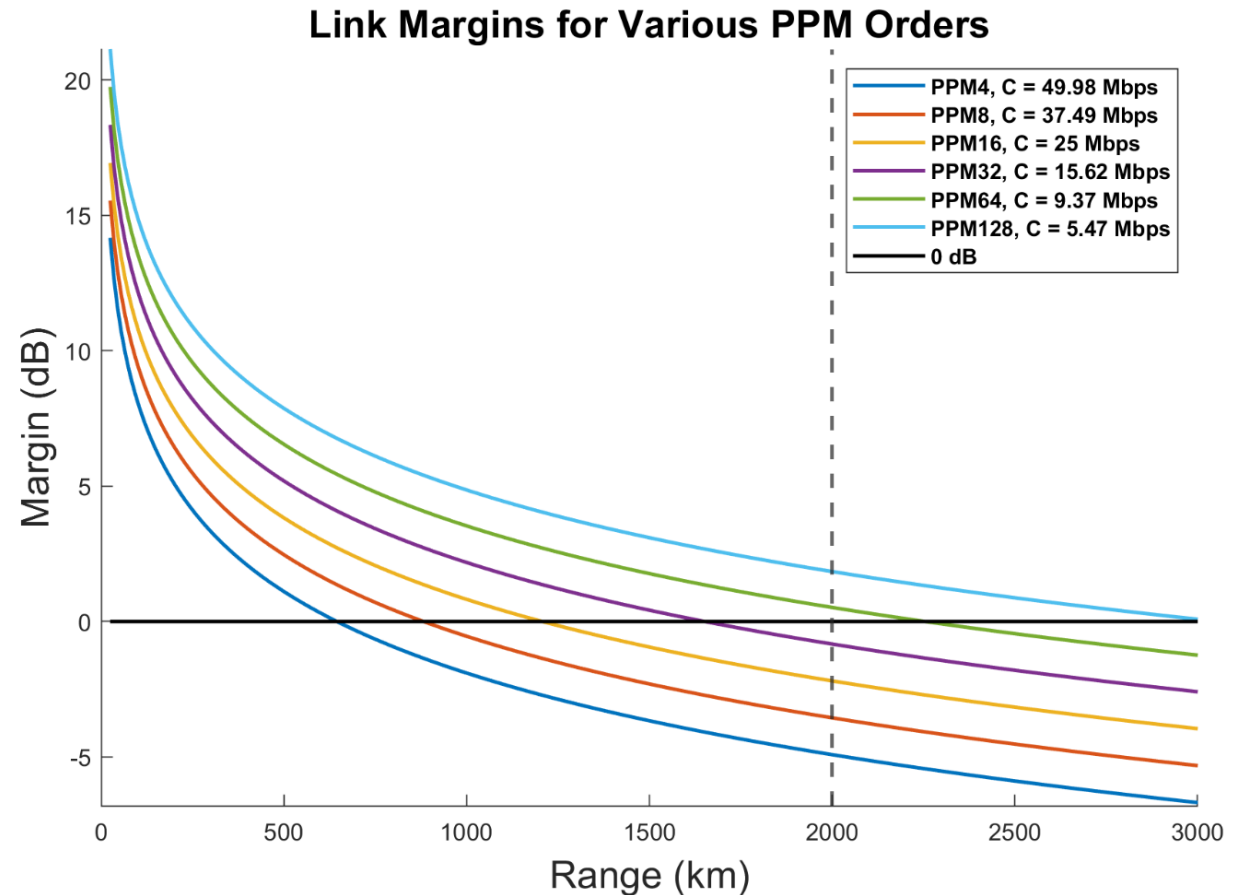
- Variation in received power is dominated by path loss.
- From 25 km to 580 km, the path loss changes by 27.3 dB.

SNR Margin vs. Range for Pointing Sensors



- Limiting sensor is the quadcell, with a maximum range of 2000 km for a positive SNR.
- More than sufficient for 580 km maximum range requirement.

- Using PPM order 16, a channel capacity\* of 25 Mbps can be maintained out to 1200 km.
- Sufficient for mission requirement of 20 Mbps out to 580 km.
- Up to 21 Gb (2.6 GB) of data transfer capacity using PPM 16.



PPM	Channel Capacity (Mbps)	Max Range (km)	Data Transfer (Gb)
4	49.98	645.1	14.99 - 41.99
8	37.49	882.0	11.25 - 31.49
16	25.00	1206.9	7.50 - 21.00
32	15.62	1651.1	4.69 - 13.12
64	9.37	2253.7	2.81 - 7.87
128	5.47	3057.4	1.64 - 4.59

Transfer amounts are for link durations of 5 - 14 min.

\* See Xie & Moison [2] for reference.



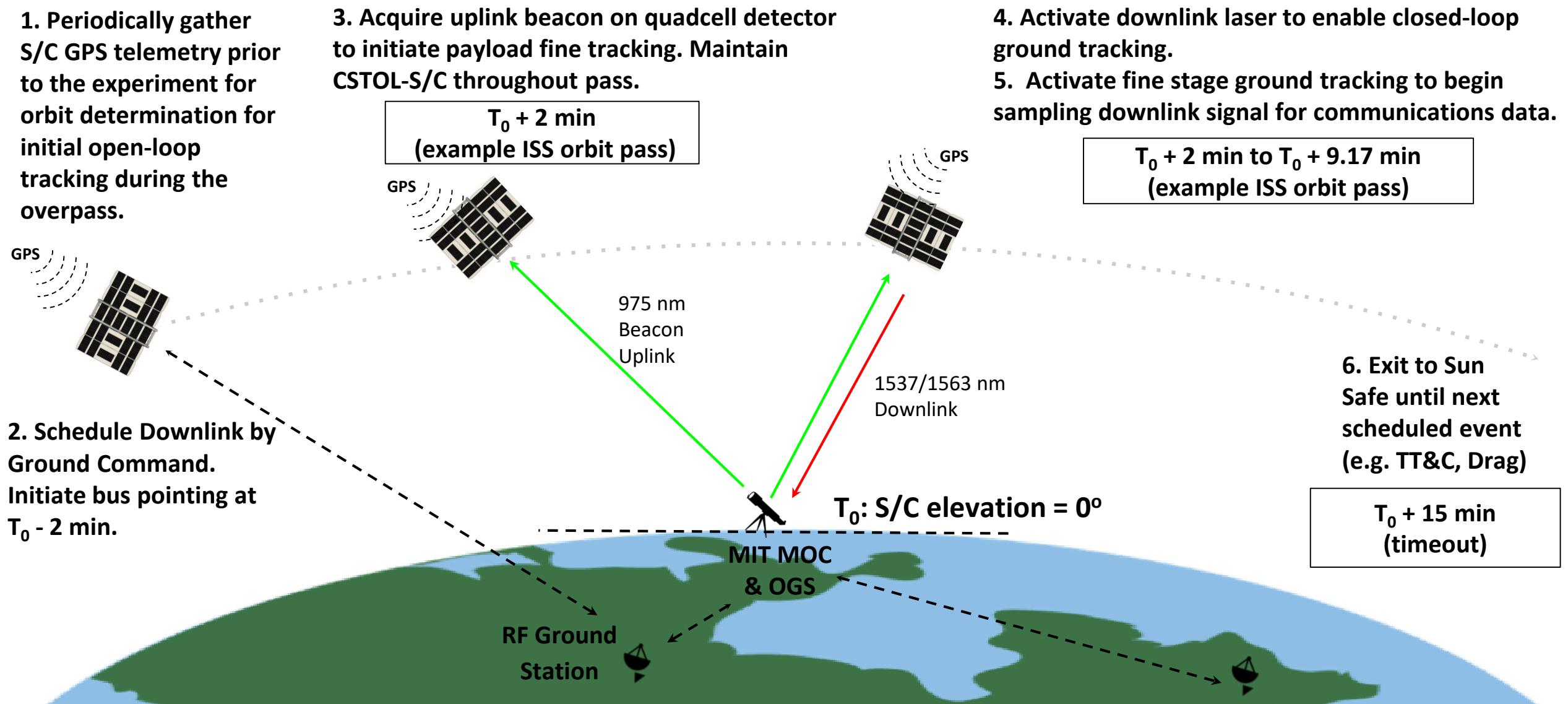
1. Introduction
2. Link Analysis: Crosslink Experiments
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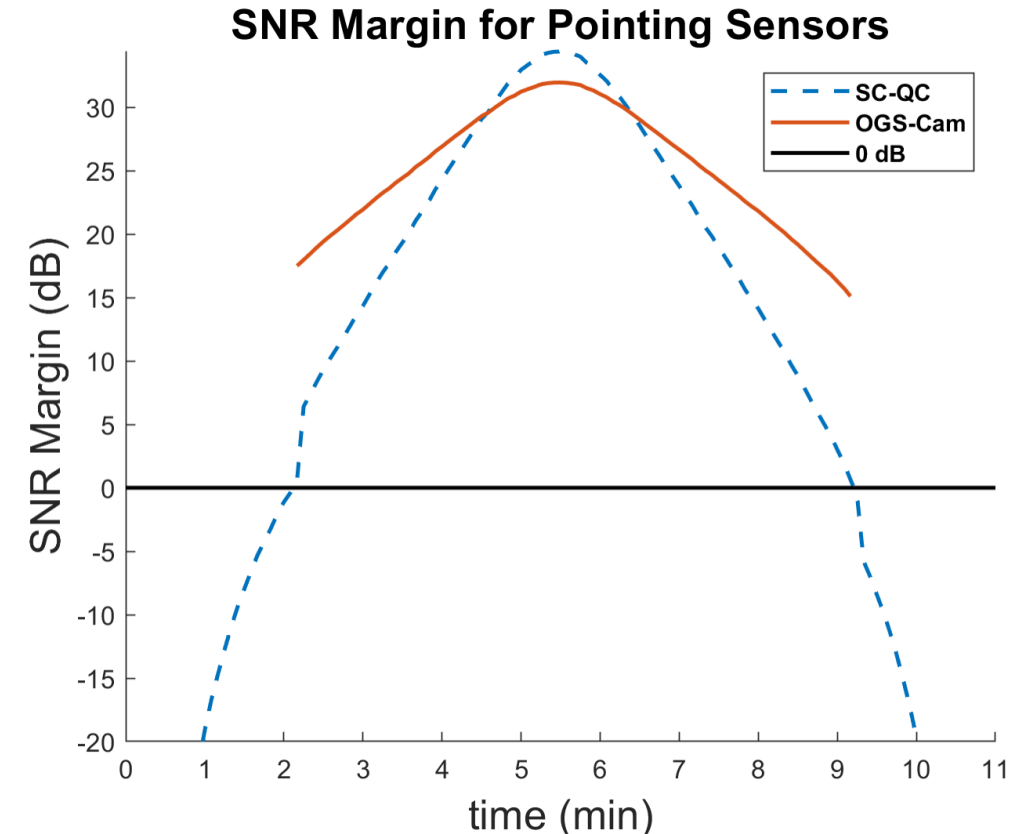
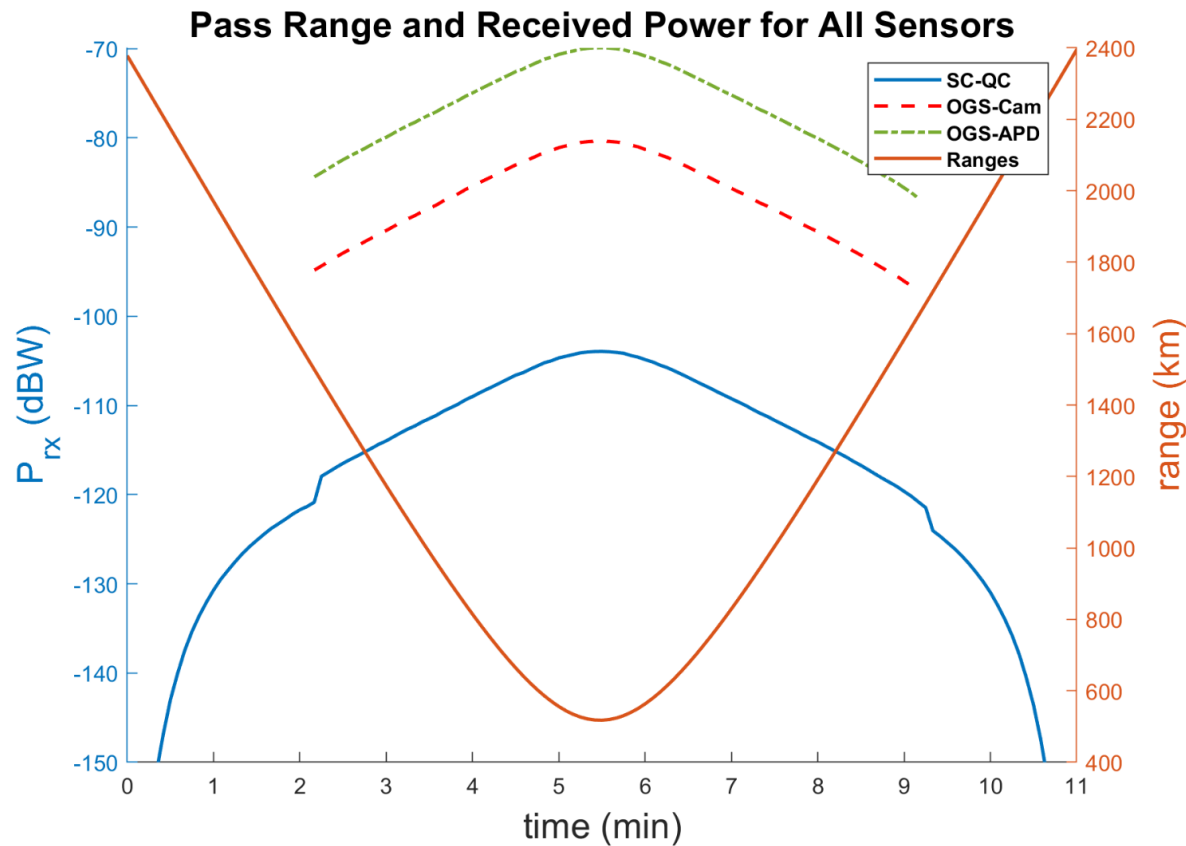


Prototype of  
PorTeL Optical  
Ground Station  
(OGS)  
Credit: Riesing et  
al. [3]



OGS Pad at MIT  
Wallace  
Astrophysical  
Observatory



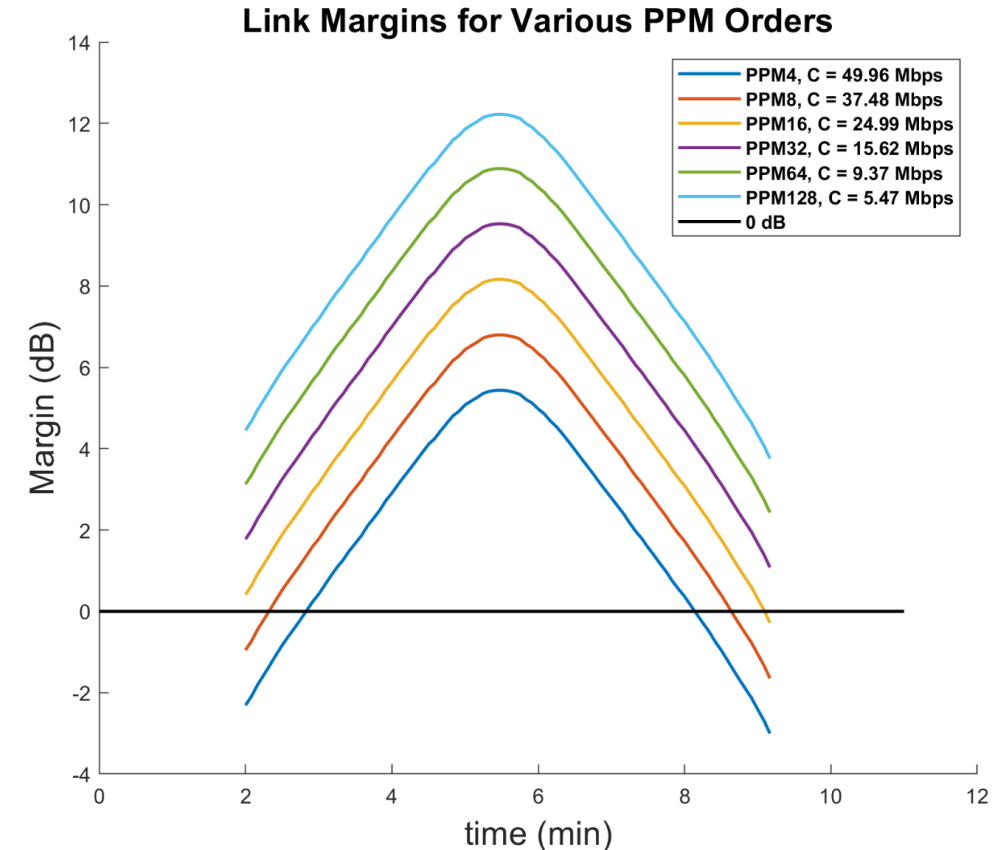


- OGS beacon uplink to payload quadcell closes at 1500 km.
- Downlink duration is restricted by the beacon uplink duration, which is 7.17 minutes for the selected overpass.
- OGS beacon uplink closure to the quadcell is defined by 0 dB SNR margin\* points at 2 minutes and 9.17 minutes.

\*Reference Yura [4].

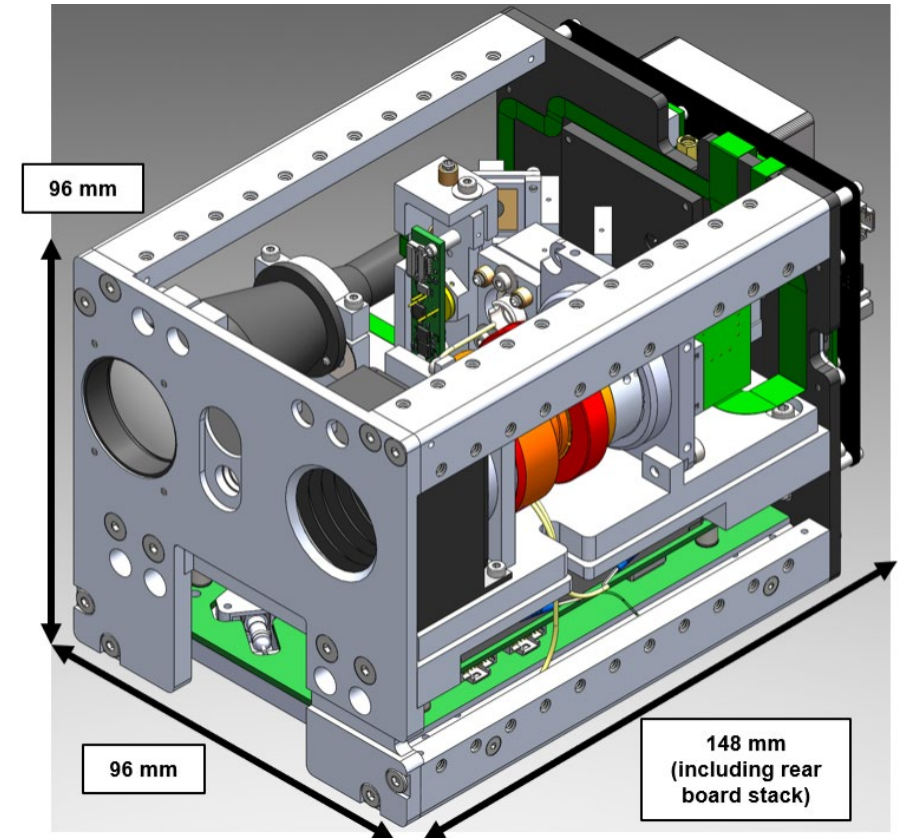
- With Pulse-Position Modulation (PPM) order 32 or less, a channel capacity\* of 15.62 Mbps or more can be achieved during the pass.
- Sufficient for mission requirement of >10 Mbps.
- Using PPM 16 or lower yields at least 10 gigabits of data transfer capacity for the reference overpass.

PPM	Channel Capacity (Mbps)	Duration (s)	Data Transfer (Gb)
4	49.96	315	15.74
8	37.48	375	14.06
16	24.99	425	10.62
32	15.62	430	6.72
64	9.37	430	4.03
128	5.47	430	2.35



\* See Xie & Moison [2] for reference.

1. Introduction
2. Link Analysis: Crosslink Experiments
3. Link Analysis: Downlink Experiments
4. **Payload Optomechanical Design & Prototyping**
5. Payload Thermal Design
6. Conclusions



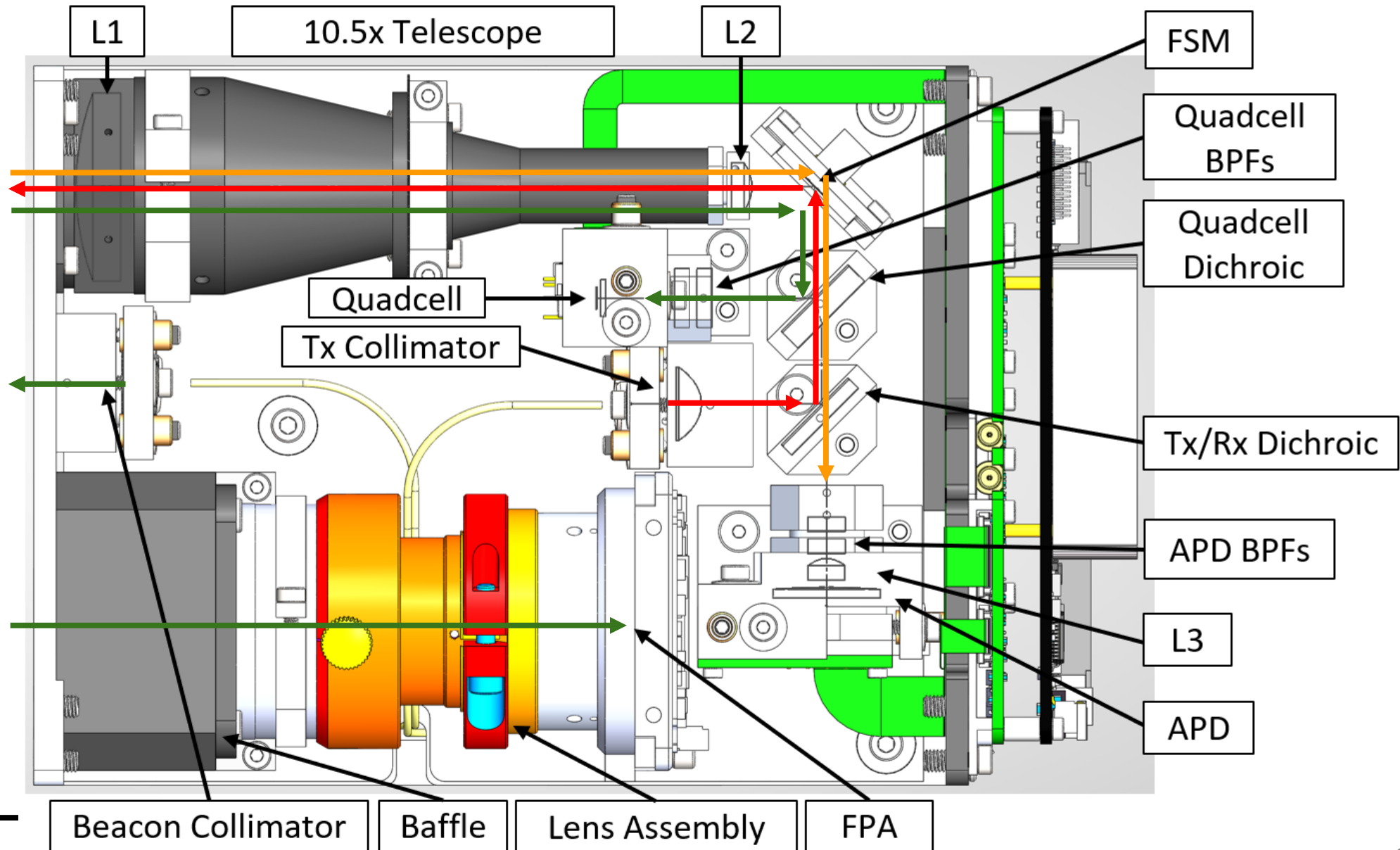


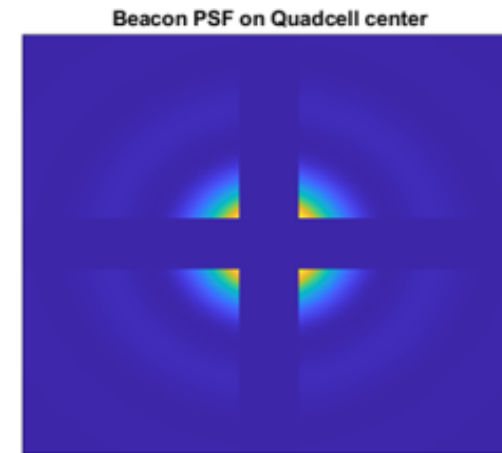
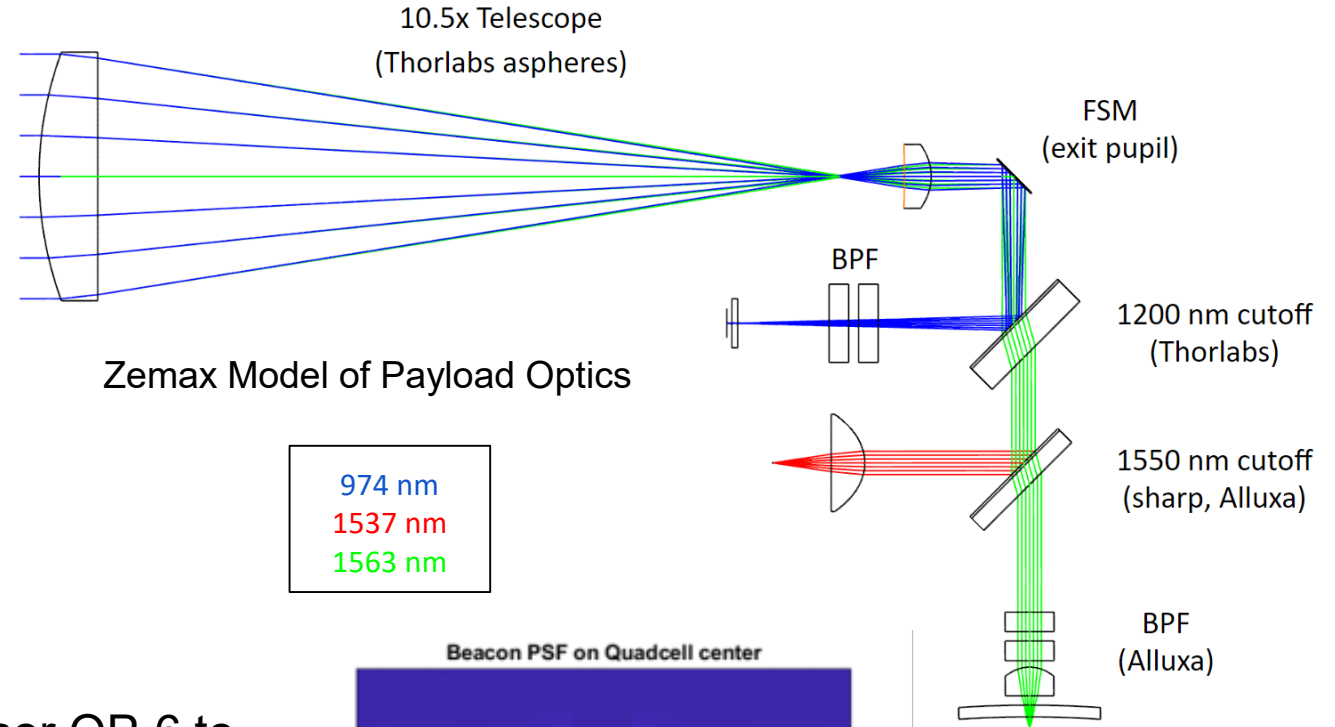
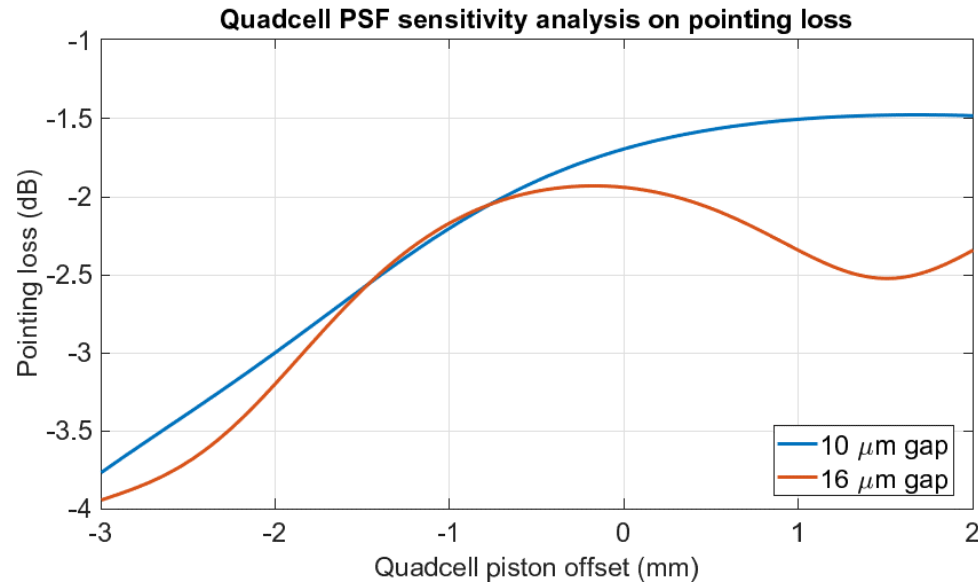
Transmit  
200 mW, 1537 nm  
(CLICK B)  
121  $\mu$ rad 1/e<sup>2</sup> Div.

Receive  
1563 nm (CLICK B)  
22.86 mm aperture

Beacon  
250 mW, 3kHz,  
974 nm,  
7.147 mrad 1/e<sup>2</sup> Div.

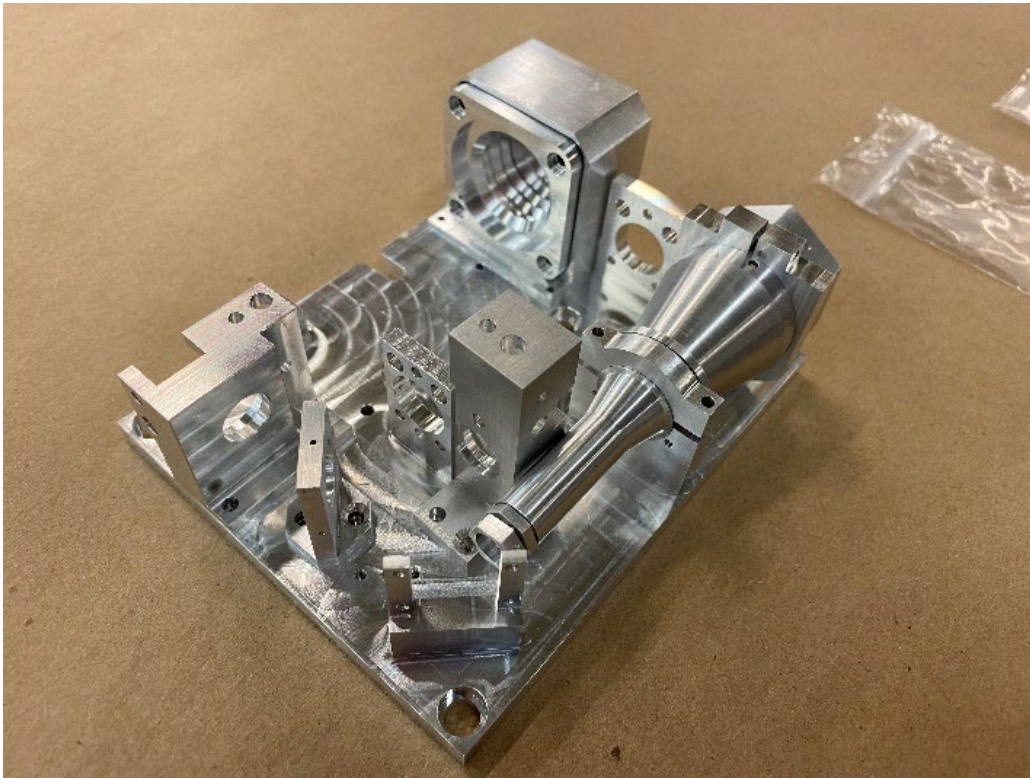
Beacon Camera,  
Silicon CMOS FPA,  
16.4 mm aperture,  
10.6° FOV  
Camera Baffle  
Sun Keep-Out Half-  
Angle: 46.5°



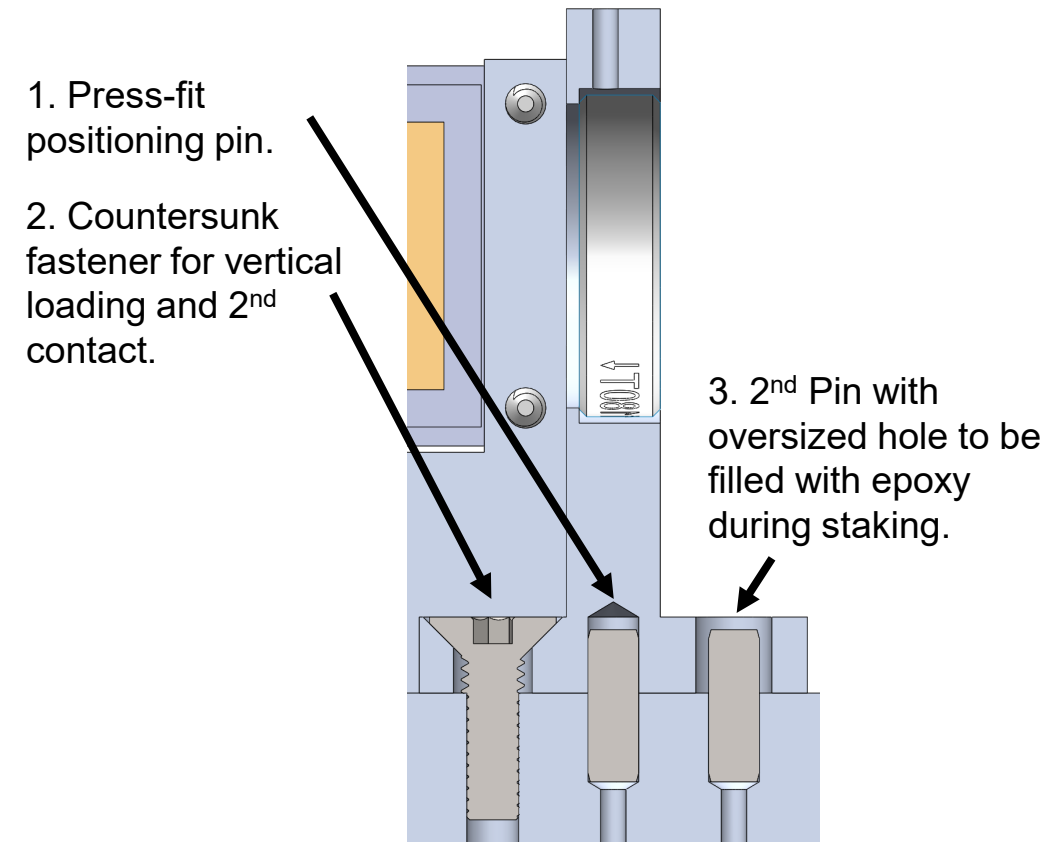


- Quadcell part number changed from First Sensor QP-6 to slightly larger Advanced Photonix SD085.
- Telescope defocus at 974 nm is used for focusing quadcell spot instead of a dedicated focusing lens.
- Quadcell piston location is set to minimize gap loss.

- Payload Engineering Design Unit (EDU) is currently being developed.
- Nominal tolerances: 0.005" (127  $\mu\text{m}$ ). Critical tolerances: 0.001" (25.4  $\mu\text{m}$ ).
- The optical bench manufacturing is complete.

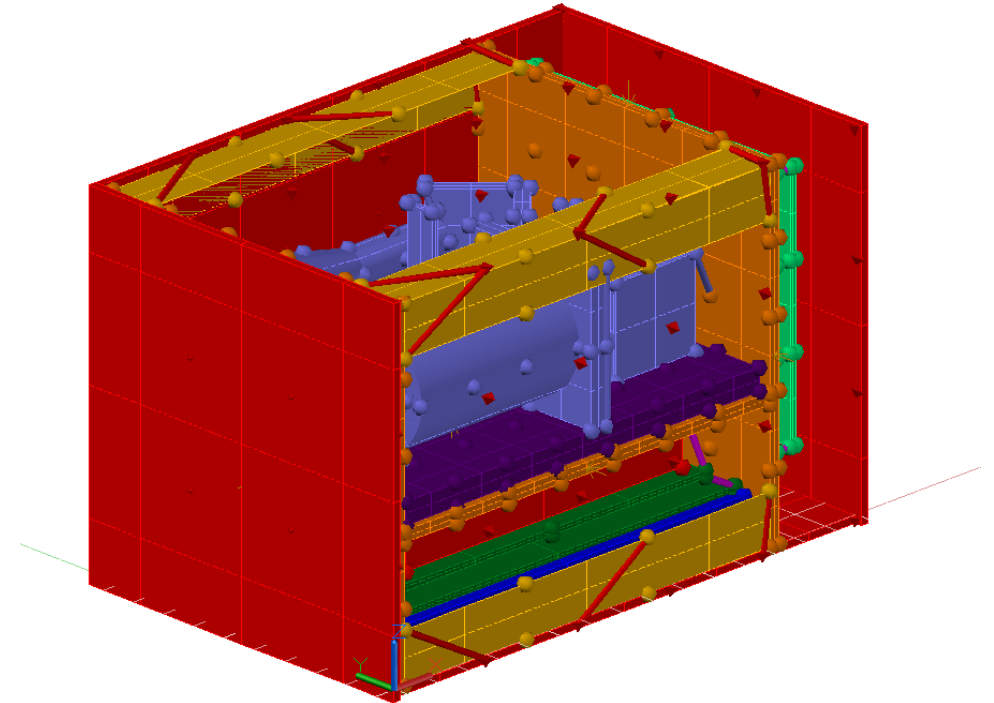


Fit check of parts for EDU optical bench during manufacturing.



Optical Mount Fixturing (Example shown here is the quadcell dichroic mount.)

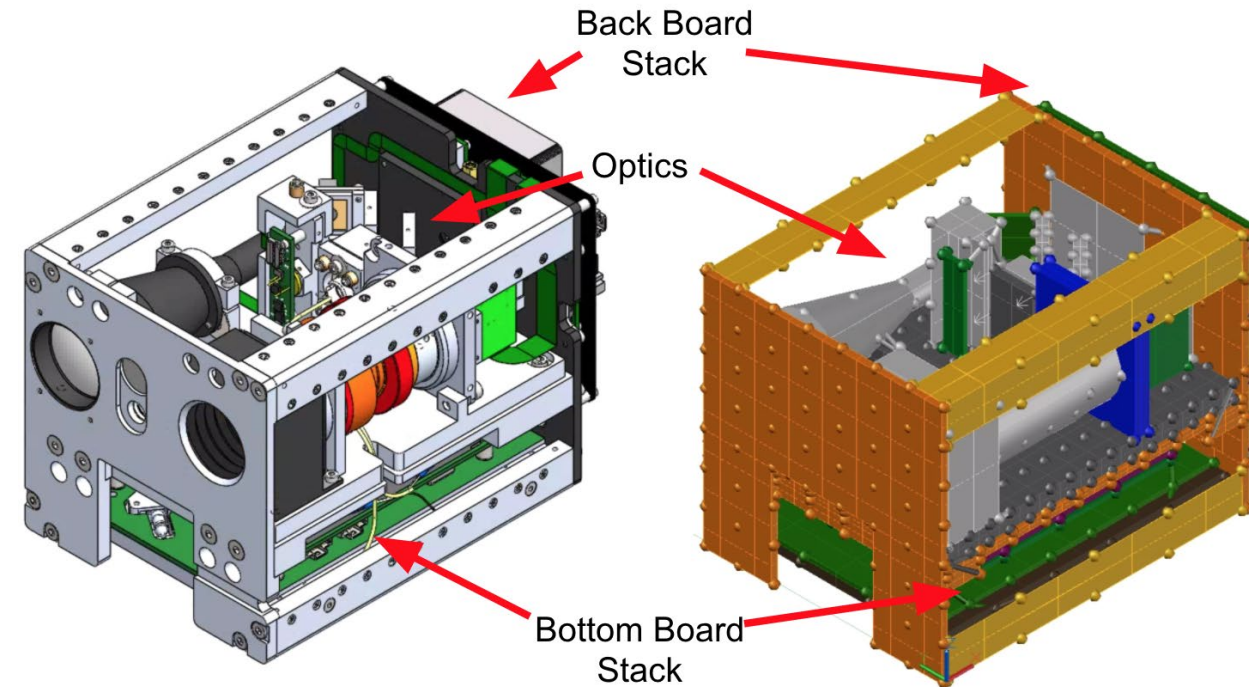
1. Introduction
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3. Link Analysis: Downlink Experiments
4. Payload Optomechanical Design & Prototyping
- 5. Payload Thermal Design**
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Bus/Payload Thermal Desktop Model



- Thermal design is primarily passive.
- Thermal modes are:
  - 1) Start up – payload power on with heaters.
  - 2) Transmit – sensors and lasers powered on and heaters powered off.
  - 3) Power down – data processing prior to shutdown without need for heaters.
- Thermal design meets operational and survival temperature requirements with margin.





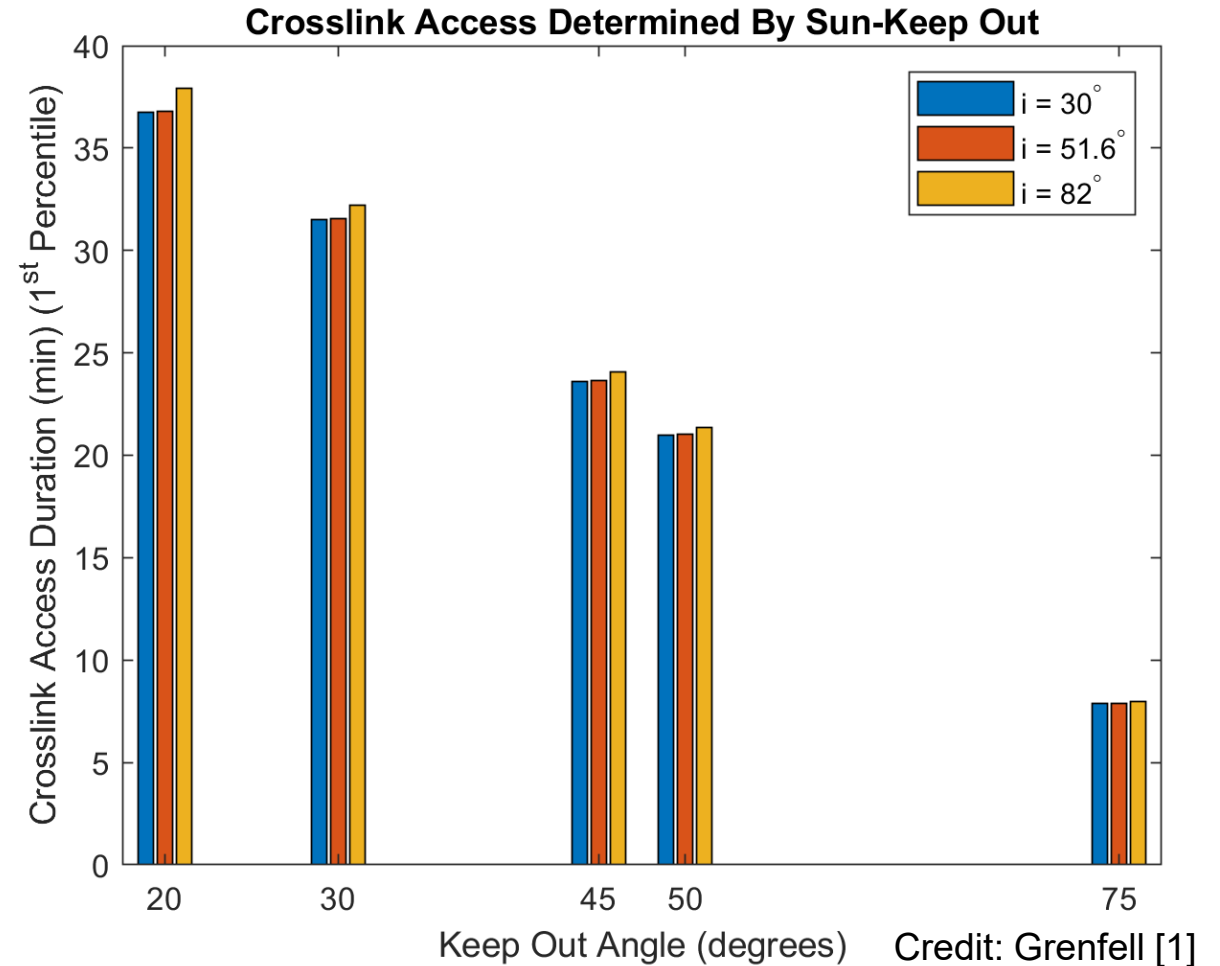
- **Crosslink** analysis shows that the primary mission requirement of **20 Mbps** at ranges of **25 km** and **580 km** is met with margin using **PPM 16 or lower**.
- **Downlink** analysis shows that the mission requirement of **>10 Mbps** is met with margin using **PPM 32 or lower**.
- The payload **Engineering Design Unit (EDU)** is being developed. Optical bench **manufacturing is complete** and is now in the process of optics mountings and assembly.
- The **thermal design** has been verified in simulation to **meet operational and survival** temperature requirements with margin.
- Important next steps include **calibration** of the payload optics, **environmental testing** of the EDU, and verification of optical communications performance via **over the air testing** of the EDU.

- [1] Peter Grenfell. GNSS-Based Relative Navigation for LEO Nanosatellite Laser Communications. Master's Thesis. Massachusetts Institute of Technology. 2020.**
- [2] Bruce Moision and Hua Xie. An Approximate Link Equation for the Direct-Detected Optical PPM Link. Technical report, Jet Propulsion Laboratory, California Institute of Technology, 2014.**
- [3] Riesing, K., Yoon, H., & Cahoy, K. (2018). A portable optical ground station for low-earth orbit satellite communications. *2017 IEEE International Conference on Space Optical Systems and Applications, ICSOS 2017*, 108–114.  
<https://doi.org/10.1109/ICSOS.2017.8357219>**
- [4] H. T. Yura. Threshold detection in the presence of atmospheric turbulence. *Applied Optics*, 34(6):1097-1102, 1995.**

# Backup

Requirement
<b>The CLICK satellites shall demonstrate an optical communications crosslink at a data rate of at least 20 Mbps at 580 km with a BER better than <math>10^{-4}</math> without error correction code.</b>
<b>The CLICK satellites shall demonstrate a minimum crosslink range of 25 km or less.</b>
<b>The CLICK satellites shall demonstrate an optical downlink at a data rate of at least 10 Mbps from a LEO reference orbit to a ground station.</b>
<b>The CLICK satellites shall demonstrate the ability to operate a full duplex crosslink.</b>

- Primary constraint on access is the sun keep out constraint on the beacon camera:  $46.5^\circ$  half-angle.
- System's Tool Kit (STK) analysis for a 500 km circular orbit predicts link access durations greater than 21 minutes with 99% probability [1].
- Sufficient for maximum experiment duration of 17 minutes.





# Link Budgets - Crosslink

Link Parameter	APD		Quadcell		Camera	
$P_{Tx}$ (dBW)	-6.99	200 mW avg.	-6.02	2.5 W avg.	-6.02	2.5 W avg.
$G_{Tx}$ (dB)	93.40	$121 \mu\text{rad } 1/e^2$	57.97	$7147 \mu\text{rad } 1/e^2$	57.97	$7147 \mu\text{rad } 1/e^2$
$G_{Rx}$ (dB)	93.32	22.86 mm Ap.	97.35	22.86 mm Ap.	-94.48	16.4 mm Ap.
$L_{path}$ (dB)	-226.1, -253.4	25 km, 580 km	-230.2, -257.5	25 km, 580 km	-230.2, -257.5	25 km, 580 km
$L_{Tx,imp}$ (dB)	-1.55	CBE	-1.02	CBE	-1.02	CBE
$L_{Rx,imp}$ (dB)	-0.86	CBE	-1.15	CBE	-1.10	CBE
$L_{ptg}$ (dB) (99.7%)	-3.51, -3.73	$38.1 \mu\text{rad}$ , $39.3 \mu\text{rad}$	-0.12, -0.12	$417 \mu\text{rad}$ , $418 \mu\text{rad}$	-4.34, -3.41	$2527 \mu\text{rad}$ , $2238 \mu\text{rad}$
$P_{Rx}$ (dBW)	-52.33, -79.86		-83.16, -110.5		-90.20, -116.6	
$P_{Rx,bkgd}$ (dBW)	-111.2	Tx stray light & eclipse	-217.4	eclipse	-207.1	eclipse
Metric	-52.33, -79.86	$P_{Rx}$ (dBW)	85.82, 31.20	SNR (dB)	48.80, 22.45	SNR (dB)
Requirement (dB)	-69.38, -83.05	$P_{req}$ - PPM16	9.83	$SNR_{req}$	9.48	$SNR_{req}$
Margin (dB)	17.06, 3.18		75.98, 21.36		39.32, 12.97	

APD ranging SNR values: 31.82 dB at 25 km, 16.08 dB at 580 km. 1537 nm or 1563 nm Tx to APD. Using 1550 nm avg. here for simplicity.  $BER = 10^{-5}$ . 974 nm Beacon to quadcell and camera.



# Link Budgets – Downlink (Min. Range)



Link Parameter	OGS-APD		OGS-Camera		S/C-Quadcell	
$P_{Tx}$ (dBW)	-6.99	200 mW avg.	-6.99	200 mW avg.	3.98	2.5 W avg.
$G_{Tx}$ (dB)	93.40	121 $\mu$ rad $1/e^2$	93.40	121 $\mu$ rad $1/e^2$	55.51	9487 $\mu$ rad $1/e^2$
$G_{Rx}$ (dB)	115.1	28 cm Aper.	115.1	28 cm Aper.	97.34	22.86 mm Ap.
$L_{path}$ (dB)	-252.5	517.60 km	-252.5	517.60 km	-256.5	517.60 km
$L_{Tx,imp}$ (dB)	-1.55	CBE	-1.55	CBE	-1.02	CBE
$L_{Rx,imp}$ (dB)	-0.82	CBE	-11.27	CBE	-1.15	CBE
$L_{ptg}$ (dB) (99.7%)	-14.49	78.1 $\mu$ rad	-14.49	78.1 $\mu$ rad	-0.04	304.7 $\mu$ rad
$L_{atm}$ (dB)	-2.10	el = 53.99°	-2.10	el = 53.99°	-2.10	el = 53.99°
$P_{Rx}$ (dBW)	-60.92		-80.38		-104.0	
$P_{Rx,bkgd}$ (dBW)	-181.6	eclipse	-169.0	eclipse	-208.5	eclipse
Metric	-60.92	$P_{Rx}$ (dBW)	40.20	SNR (dB)	44.22	SNR (dB)
Requirement (dB)	-79.45	$P_{req}$ - PPM32	8.25	SNR <sub>req</sub>	9.62	SNR <sub>req</sub>
Margin (dB)	9.53		31.95		34.39	

1537 nm or 1563 nm Tx to OGS-APD & OGS-Camera (1537 nm used here e.g. CLICK B downlink).

BER =  $10^{-5}$ . 975 nm Beacon to S/C-Quadcell.

## Optimal Divergence Computation:

$$\Theta_{\text{ptg}} = \sqrt{\Theta_x^2 + \Theta_y^2} \sim \text{Rice}(\sqrt{2}\mu, \sigma)$$

$$\Theta_x \sim N(\mu, \sigma) \quad \Theta_y \sim N(\mu, \sigma)$$

$$\Theta_{\text{ptg}}^2 = \sigma^2(\Theta_x^2/\sigma^2 + \Theta_y^2/\sigma^2) \equiv \sigma^2 X$$

$$X \sim \chi_2^2(2\mu^2/\sigma^2)$$

$$J(\theta_{1/e^2}) = L_{\text{ptg,dB}}(\theta_{1/e^2}) + G_{\text{Tx,dB}}(\theta_{1/e^2}) \quad (3a)$$

$$= -80\text{Log}_{10}(e) \left( \frac{\Theta}{\theta_{1/e^2}} \right)^2 + \dots \quad (3b)$$

$$\dots - 20\text{Log}_{10}(\theta_{1/e^2}) + 10\text{Log}_{10}(32) \quad (3c)$$

$$\theta_{1/e^2}^* = \sqrt{8\sigma^2 F_X^{-1}(p_r; \mu, \sigma)}$$

$$L_{\text{ptg,dB}}^*(\theta_{1/e^2}^*) = -10\log_{10}(e) \approx -4.343 \text{ dB.}$$

Budget Element	25 km range		580 km range	
	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )
Relative Navigation	13.80	343.1	0.001	20.44
Open-Loop Point Ahead	0.063	0.001	1.46	0.016
P/L Fiducial Msmt. Residual	0	484.8	0	484.8
Launch Induced Shift	0	423.3	0	423.3
Thermal Deformation	38.15	4.36	38.15	4.36
Spacecraft Body Pointing	0	122.2	0	122.2
<b>Total</b>	<b>52.02</b>	<b>739.5</b>	<b>39.61</b>	<b>655.5</b>
$\theta_{1/e^2}$ [ $\mu\text{rad}$ ]	7147			
$\theta_{\text{ptg}}$ [ $\mu\text{rad}$ ] ( $p_\theta = 0.997$ )	2527		2238	
$L_{\text{ptg,dB}}$ [dB] ( $p_l = 0.997$ )	-4.343		-3.407	

Pointing error budget for crosslink coarse stage tracking in open-loop (CSTOL) at minimum and maximum ranges.

Ref: Grenfell [1]. Ref: Ondrej Cierny, Paul Serra, William Kammerer, Peter Grenfell, Grant Gunnison, Joseph Kusters, Cadence Payne, Paula do Vale Pereira, Kerri Cahoy, Tyler Ritz, John Conklin, David Mayer, Jan Stupl, and John Hanson. Testing of the CubeSat Laser Infrared Crosslink (CLICK-A) Payload. In Proceedings of the 34th AIAA/USU Conference on Small Satellites, 2020.

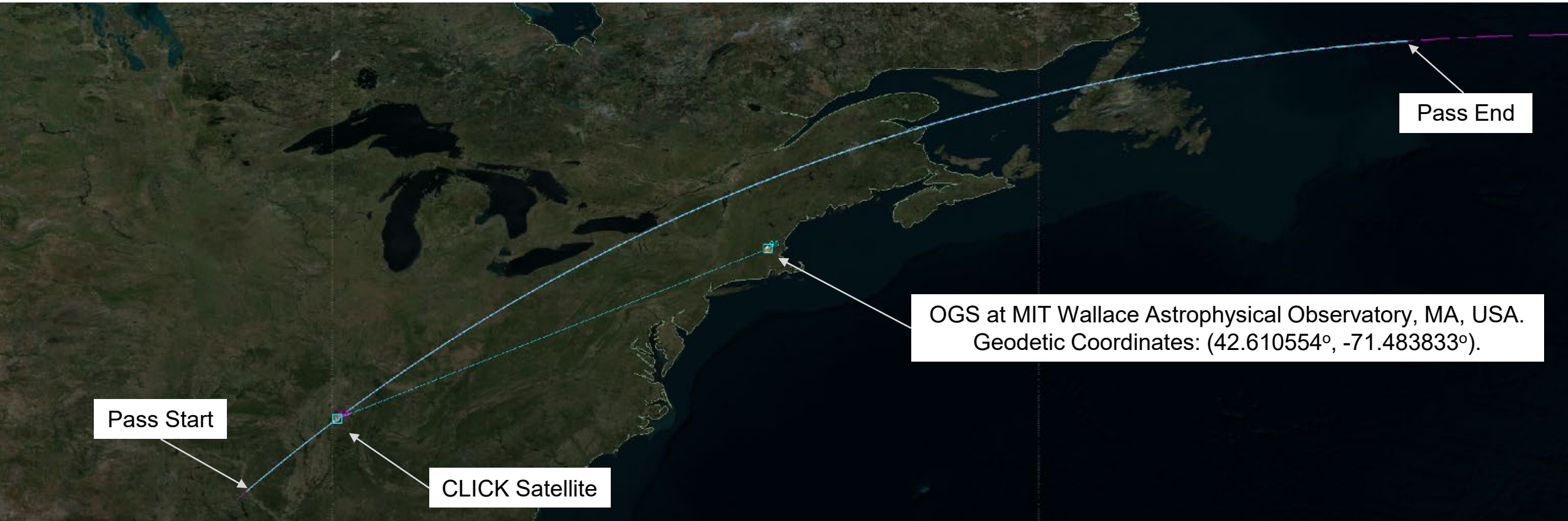
Table 4: Pointing error budget for crosslink coarse stage tracking in closed-loop at minimum & maximum ranges.

Budget Element	25 km range		580 km range	
	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )
Camera NEA	0	0.337	0	7.00
Closed-Loop Point Ahead	0.126	0.001	2.911	0.031
Camera feed-back calibration residual	0	3.98	0	3.98
Beacon-to-Camera calibration residual	0	2.95	0	2.95
Spacecraft Body Pointing	0	122.2	0	122.2
<b>Total</b>	<b>0.126</b>	<b>122.3</b>	<b>2.911</b>	<b>122.5</b>
$\theta_{1/e^2}$ [ $\mu\text{rad}$ ]	7147			
$\theta_{\text{ptg}}$ [ $\mu\text{rad}$ ] ( $p_\theta = 0.997$ )	416.8		417.6	
$L_{\text{ptg,dB}}$ [dB] ( $p_l = 0.997$ )	-0.1181		-0.1186	

Table 5: Pointing error budget for crosslink fine stage tracking at minimum & maximum ranges.

Budget Element	25 km range		580 km range	
	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )
Quadcell NEA	0	1.826	0	1.826
FSM Control Residual	0.062	3.077	0.062	3.077
Closed-Loop Point Ahead	0.126	0.001	2.911	0.031
Tx-to-Quadcell alignment residual	0	9.178	0	9.178
Thermal Deformation	0	5.396	0	5.396
S/C Reaction	0	1.454	0	1.454
Wheel Jitter	0	1.454	0	1.454
<b>Total</b>	<b>0.188</b>	<b>11.27</b>	<b>2.973</b>	<b>11.27</b>
$\theta_{1/e^2}$ [ $\mu\text{rad}$ ]	121.0			
$\theta_{\text{ptg}}$ [ $\mu\text{rad}$ ] ( $p_\theta = 0.997$ )	38.42		39.66	
$L_{\text{ptg,dB}}$ [dB] ( $p_l = 0.997$ )	-3.506		-3.734	





- Used STK to survey ISS orbit overpasses for a 3 year duration starting from June 07, 2020 12:56:15.000.
- Out of 7435 overpasses, 1746 (23.5%) satisfy desired characteristics: 1) 1 minute minimum pass duration. 2) Maximum pass elevation angle between 20° and 80°. 3) Minimum pass range less than 1000 km. 4) Pass time is during eclipse.
- 1.59 desirable passes per day on average. Average waiting time between desirable passes is 15.03 hours.
- Chose a reference overpass for further analysis with Keplerian elements at the pass time of:  $(a = 6791.3\text{km}, e = 6.084 \times 10^{-4}, i = 51.483^\circ, \Omega = 221.52^\circ, \omega_p = 181.99^\circ, M = 220.44^\circ)$
- Reference pass: Range varies from a maximum range of 2400 km at 0° elevation to 517.6 km. 10.6 minute duration. 53.99° max. elevation.





# Overpass Analysis: Downlink

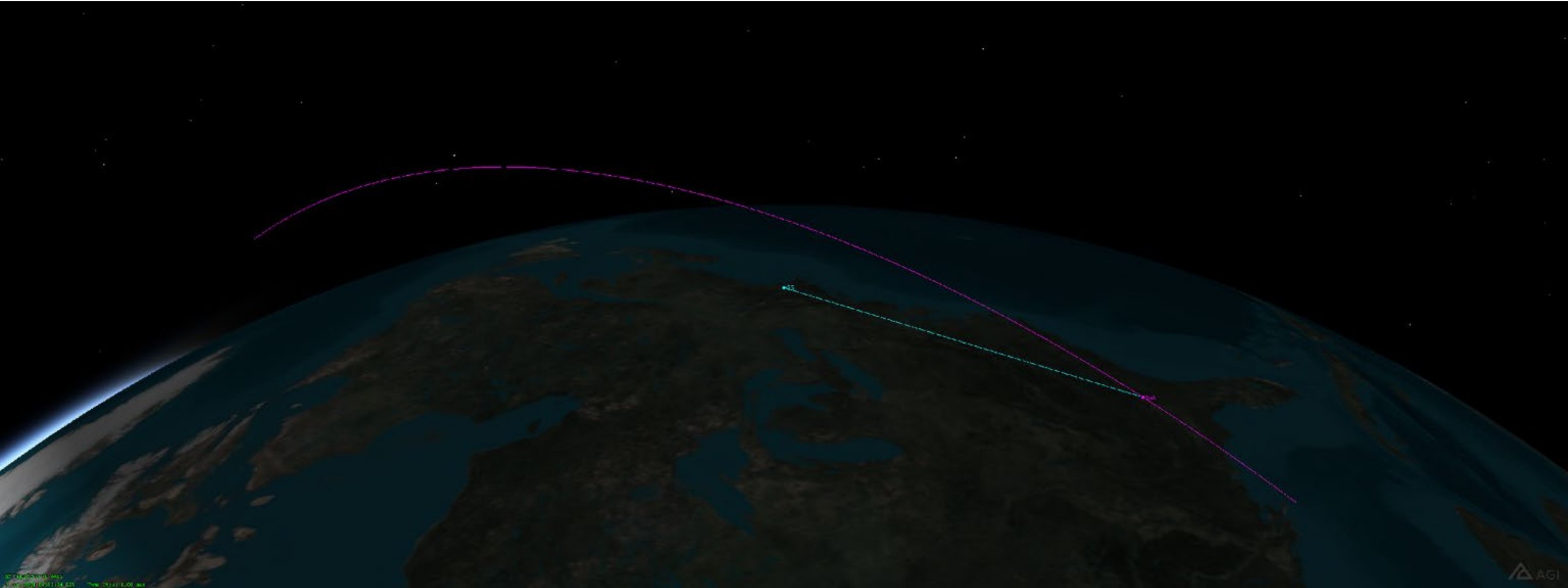


Table 8: Pointing error budget for OGS beacon coarse stage tracking in open-loop (CSTOL) at time of uplink/downlink closure (1.67 min, 1699.8 km).

Budget Element	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )
Satellite Ephemeris	0	517.5
OGS Star Tracker Calibration	0	315.1
Gimbal Pointing Jitter	0	85.11
Open-Loop Point Ahead	12.24	4.93
Beacon Alignment Residual	0	6.39
<b>Total</b>	12.24	611.9
$\theta_{1/e^2}$ ( $\mu\text{rad}$ )	9487	
$\theta_{\text{ptg}}$ ( $\mu\text{rad}$ , $p_\theta = 0.997$ )	2086	
$L_{\text{ptg,dB}}$ (dB, $p_l = 0.997$ )	-1.680	

Table 9: Pointing error budget for OGS beacon coarse stage tracking in closed-loop (CSTCL) at time of uplink/downlink closure.

Budget Element	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )
OGS Camera NEA	0	5.429
Gimbal Pointing Jitter	0	85.11
Closed-Loop Point Ahead	24.48	9.859
Beacon Alignment Residual	0	6.39
<b>Total</b>	12.24	86.09
$\theta_{1/e^2}$ ( $\mu\text{rad}$ )	9487	
$\theta_{\text{ptg}}$ ( $\mu\text{rad}$ , $p_\theta = 0.997$ )	304.3	
$L_{\text{ptg,dB}}$ (dB, $p_l = 0.997$ )	-0.036	

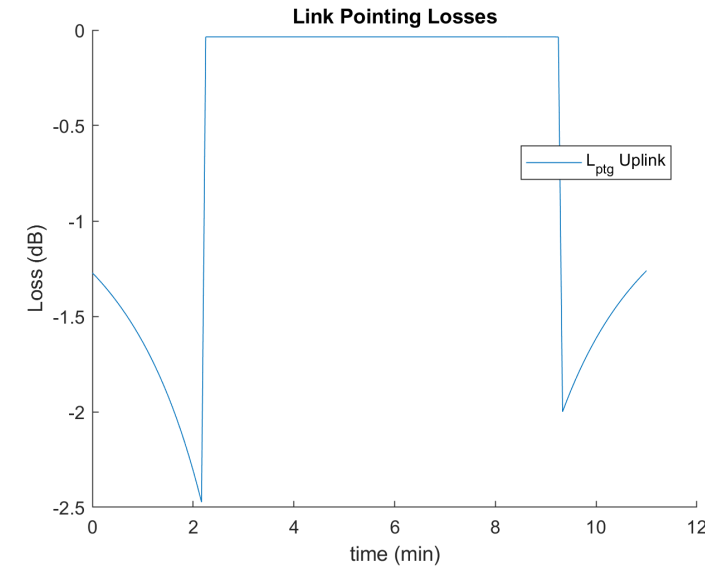


Table 10: Pointing error budget for payload fine stage tracking at time of uplink/downlink closure.

Budget Element	$\mu$ ( $\mu\text{rad}$ )	$\sigma$ ( $\mu\text{rad}$ )
S/C Quadcell NEA	0	1.826
FSM Control Residual	0.062	3.077
Closed-Loop Point Ahead	24.48	9.859
Tx-to-Quadcell alignment residual	0	9.178
Thermal Deformation	0	5.396
Bus Reaction Wheel Jitter	0	1.45
<b>Total</b>	24.54	15.02
$\theta_{1/e^2}$ ( $\mu\text{rad}$ )	121.0	
$\theta_{\text{ptg}}$ ( $\mu\text{rad}$ , $p_\theta = 0.997$ )	78.10	
$L_{\text{ptg,dB}}$ (dB, $p_l = 0.997$ )	-14.49	

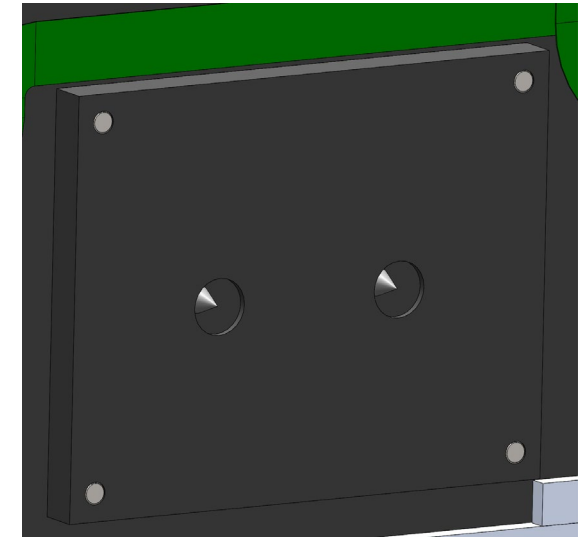
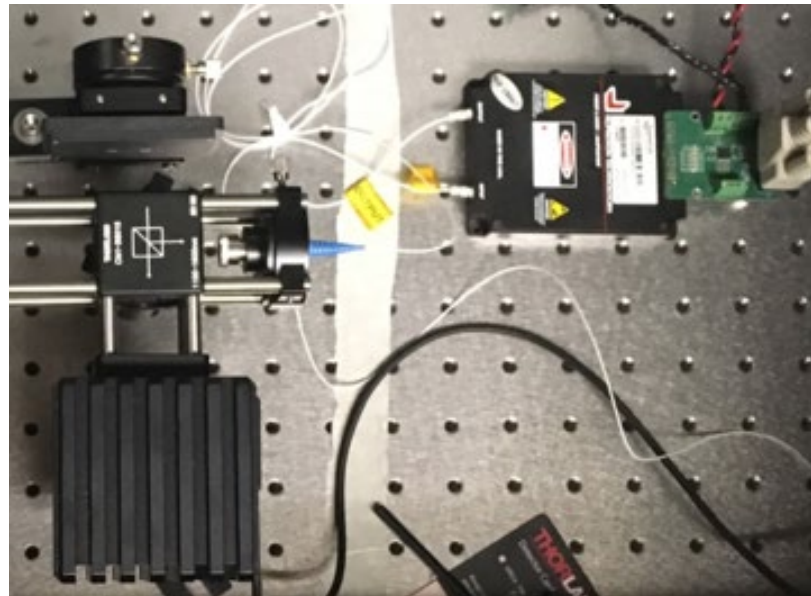
# Quadcell Change

	Old design	New design
Quadcell	FirstSensor QP-6	Advanced Photonix SD085
Quadrant gap	16 $\mu\text{m}$	10 $\mu\text{m}$
Noise equiv. angle ( $3\sigma$ )	19.5 $\mu\text{rad}$	5.5 $\mu\text{rad}$
Active area	1 $\text{mm}^2$	9 $\text{mm}^2$
Field of view	$\pm 0.135$ deg	$\pm 0.18$ deg

- Tx/Rx isolation
  - L1 and L2 are C-coated but 1% Tx backreflection would still blind APD
  - Combination of a -30 dB beam dump and 2x -30 dB BPFs results in sufficient attenuation for APD isolation

## 3D printed beam dump test:

- Measured -31 dB loss in BD
- Meets isolation budget requirement
- Expected better performance with real machined part



Component:	Temperature Limits of Each Component ( $^{\circ}\text{C}$ )			
	Survival		Operational	
	Min	Max	Min	Max
Daughter Board	-55	125	-40	85
FPGA Board	-55	125	-40	85
APD Board	-55	125	-40	85
CPU Board	-55	85	-10	70
Optoelectronics Board	-55	125	-40	85
Quadcell Board	-55	125	-40	85
EDFA	-20	65	0	65
Camera	-40	60	-40	45

Temperature limits of each component.

Component:	Power Draws (W) for Each Mode		
	Start Up (10 Minutes)	Transmit (15 Minutes)	Power Down (5 Minutes)
Daughter Board	1	5	1
FPGA Board	0	5.45	0
APD Board	0	2	0
CPU Board	2.53	2.84	2.53
Optoelectronics Board	0	6.39	0
EDFA	0	5.2	0
Camera	0	1	0
Heaters	10	0	0
<b>Total</b>	<b>13.53</b>	<b>27.88</b>	<b>3.53</b>

Heat loads for crosslink experiment.